1964 AIRSTREAM OWNERS MANUAL 30' SOVEREIGN DOUBLE





A GUIDE TO
HAPPY TRAILERING
IN YOUR AIRSTREAM

Parranties

THIS MANUAL HAS BEEN ESPECIALLY ASSEMBLED FOR



AIRSTREAM TRAILER SERIAL NUMBER:

DELIVERED:

MODEL: 1964 SOVEREIGN DOUBLE 30 FT.

DIMENSIONS

OVERALL WIDTH ______96"

OVERALL HEIGHT ______106"

WEIGHT: 4,500 LBS.

HITCH WEIGHT: 400 LBS.

SPECIFICATIONS SUBJECT TO CHANGE If and when new materials and production techniques are developed which can improve the quality of its product, Airstream, Inc., reserves the right to make changes in the specifications printed herein.

SPECIFICATIONS:

BRAKES	2 SETS, KELSEY-HAYES ELECTRIC
WHEELS _	4, 15" SPLIT RIM, TRUCK TYPE
TIRES	4, 7:00 x 15, 6-PLY NYLON, WITH TUBES
BRAKE CO	NTROL
HITCH BAI	

FLOOR PLAN:

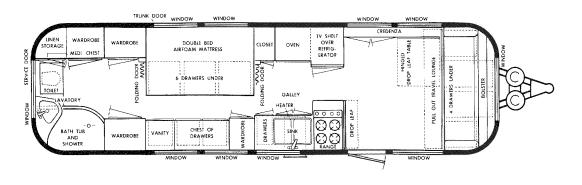


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When you took delivery on your new Airstream, the dealer explained to you the operation of all of the appliances and systems in your trailer, and gave you some tips on getting more fun out of travel trailering. This Manual will serve two purposes: It has tips on travel trailering drawn from the experiences of tens of thousands of people like you...who have taken their Airstreams into every corner of the earth. In addition, it contains operating and maintenance instructions which you will want to refer to from time to time to supplement the instructions your dealer gave you.

When you bought your Airstream you not only received the finest travel trailer ever built, you entered a new way of life . . . a way of life filled with new friends and adventures to come. Those who travel the byways of the world in their Airstreams are called Caravanners and they never say "Goodbye," they simply say "We'll be seeing you on the road."

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FACTORY SERVICE

Airstream's policy has always been to provide the highest degree of service for Airstream owners. To this end Airstream originated the lifetime guarantee in the travel trailer industry.

Your Airstream had a facsimile copy of the Airstream Lifetime Warranty posted in it when it left the factory. Upon your taking delivery the dealer should sign the return postcard in the place designated and mail it to the factory for proper registration of your warranty. The facsimile copy is for you to read so that you will understand the exact coverage of the warranty. As soon as the postcard is received, the permanent registered copy of the Warranty for your trailer will be sent to you.

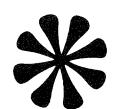
If, and when, the occasion arises that you require service on your trailer, we suggest that you first contact your dealer. If the service is minor, or simply involves an adjustment, he will perform the service. Service and repair depots are listed under the various appliance sections of this catalog, which will provide service under their respective warrantees.

If it is inconvenient for you to contact your franchised Airstream dealer, or if the service required is major, communicate directly with the Service Manager of the Airstream factory nearest you. If the service required is of an emergency nature, either Service Manager can be reached by telephone.

Service Manager Airstream, Inc. 12804 E. Firestone Boulevard Santa Fe Springs, California 90670 213-868-1751

or Service Manager Airstream, Inc. Jackson Center, Ohio 45334 513-596-7111

Of course, each Airstream plant maintains a very complete Service Department to take care of your major service needs. But in order to service our customers most expeditiously, it is necessary that these service departments be operated on a scheduled appointment basis. Please communicate with either of the Service Managers when you intend to visit the factory for service and request an appointment. It is beneficial, also, to advise the Service Managers when you are unable to meet the appointment date.



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WALLY BYAM CARAVANS AND CARAVAN CLUBS

You are now an Airstream owner. The magic doors to fun, friendship and adventure are wide open to you ... and the rich rewards are endless. You are now eligible to take part in all Wally Byam Caravans and Airstream Rallies. There are two rallies held annually; one in the West and one in the East and folks look forward to them with eager anticipation year after year.

As an Airstream owner, you are also eligible to make application for membership into the Wally Byam Caravan Club, the largest and most influential travel trailer club in the world. There are WBCC units and chapters throughout the United States and Canada. All operate autonomously, electing their own officers and setting their own dues. All new members are required to join through a local unit or chapter. (Legislation was adopted in 1962 stating that members-atlarge would no longer be accepted). At the time your application is made, National dues are paid along with the Unit dues. At present National dues are \$3.00 per year per trailer. No Unit dues at this time exceed \$3.00 and no Chapter dues exceed \$5.00.

Some units and chapters get together for monthly Rallies while some have weekly Dutch-treat dinners in addition to their regular Rallies. In areas where weather does not permit year-around Rallies, the dinner meetings are very popular. This gives members a wonderful opportunity to keep in touch and to plan Rallies for the more seasonable times of the year. Officers, from International down to the Chapter level, are elected annually.

If you are interested in joining the Wally Byam Caravan Club (WBCC), get in touch with the secretary in your area. The name of each secretary is listed in the Headquarters Office (822 Niles Street, Bakersfield, California) and your letter will be forwarded.

The first Wally Byam Caravan was in 1951. Since then there have been 37 Caravans to most parts of the world. The annual Caravans to Canada and Mexico have become so popular, that in recent years we have conducted two Caravans each year to these neighboring countries.

Traveling with a Wally Byam Caravan teaches you how to travel in a foreign country as well as how to get the most enjoyment out of your Airstream. You travel with both, old and new Airstream owners; sharing experiences, learning from one another and enjoying a new kind of fellowship. On the Caravans and in the Club, you will make life-long friends — friends

who become closer and dearer to you than many you have known all your life. As Wally used to say: "You will never be alone or lonely."

Traveling with the Caravan offers many advantages; the security of group travel, recognition, and unusual opportunities to see special places and meet special people.

Many of these opportunities which would never be possible for individuals, are routine for the Caravan. The blue beret, the badge of Airstream ownership and identification for a Wally Byam Caravanner, is an open sesame to the bandbox of excitement and adventure.

Several months before a Caravan rolls, it is announced in the CARAVANNER, our monthly publication. A registration coupon is printed for your convenience, and everyone who registers receives a detailed bulletin telling about that particular Caravan, what to bring along, and how to prepare for it. When going to Mexico and Central America, such matters as insurance, tourist cards and other details connected with border crossings are all handled for you by the WBCC. When you go on a high adventure Caravan, such as one to Europe or Africa, all details are also taken care of for you. About all you have to do is get your passport and take your shots. Those are two items we can't do for you — or we would!

On every Wally Byam Caravan, the route is carefully planned and arrangements are made for parking, entertainment, tours, etc., long before the Caravan ever leaves. A day-by-day itinerary is planned and a copy indicating the mail stops is given to all Caravanners in advance.

Although Airstream provides a Caravan team consisting of a leader, recreation director, scout and service representative, the Caravan is actually run by committees made up of the Caravan members themselves. The Wally Byam Caravans are a family affair. Everyone participates and becomes a part of the great Airstream family. Each is an unforgettable experience.

Only Wally Byam Caravanners and WBCC members are entitled to the official Caravan numbers, and to be listed in the annual directory. The Club members receive their number from the Headquarters Office. The Caravanners who are not Club members receive their numbers at the rendezvous point before the caravan leaves.

The annual directory lists all WBCC members and Wally Byam Caravanners including names of those who have parking space available at home for fellow Airstream owners. It's really wonderful to be able to pull into the yard of a friend (even if you have never met) rather than have to hunt for a trailer park. The directory also lists the rally schedule for the year, all WBCC officers, those with Citizen Band radios, the WBCC Amateur Radio Club (hams) and a list of all Wally Byam Caravans.

The annual WBCC International Rally is held toward the end of June and the first week of July every year. Wally's birthday was July 4, and the first Rally was in the form of a huge birthday party for him, patterned after the international Rallies in Europe which he loved to attend. Until 1956, when the first Wally Byam Caravan attended the rally in Perpignan, France, Wally and Stella had been the only Americans present. Everyone had such a good time at this first big get-together held in the beautiful Ozarks that the club decided to make it an annual affair. Since then International Rallies have grown tremendously in size and scope. The 1963 International Rally in Bemidji, Minnesota, brought together over 2,000 Airstreams and 6,000 people. The 1964 New York World's

Fair Rally is expecting 3,000 Airstreams and over 7,500 happy people.

In all our Caravan and Club activities, the program is planned for all ages — from babes in arms to those in their nineties — but you would never guess that anyone was in that 90-year bracket.

Within the WBCC are square dance clubs, past presidents clubs, Citizen Band radio clubs, the ARCs (hams), special study groups, hiking and bird-watching groups, avid fishermen and boating enthusiasts.

Along with the fun, our Airstream owners recognize the need for better legislation regarding travel trailers; more overnight parking places, more sanitary stations for emptying septic tanks, etc. They're also quite alert to bills adverse to travel trailers. In this field, the WBCC has a strong National Legislative Committee, and we are justly proud of their accomplishments.

When you bought your Airstream, you not only bought the prestige travel trailer in America, but truly a whole new way of life. Enjoy it! Many new friends are waiting to be made...new interests are waiting to be found...new adventures are waiting to be discovered. We're happy to welcome you into our Airstream family.



GETTING READY FOR THE ROAD

YOUR CAR

Since your Airstream is designed and built for easy towing, almost any car has enough power and weight to tow it under level dry conditions. However, experience has proved that a heavier car is advisable for towing under difficult weather conditions and on hills. A heavier car will also help you maintain complete control on slippery downgrades.

WEIGHT-TO-HORSEPOWER RATIO

From the experience of thousands of trailer travellers, Airstream engineers have developed a "weight-to-horsepower" ratio to serve as a guide for matching tow cars to Airstreams. To obtain this ratio, add the weight of the trailer to the advertised weight of the automobile and divide by the advertised horsepower of the automobile.

Example: To determine the weight-to-horsepower ratio for a 250 horsepower Ford sedan weighing 3829 pounds and a 26-foot Airstream weighing 3950 pounds, the formula would read:

$$\frac{3950 + 3829}{250} = 31.12 \text{ pounds per horsepower}$$

Experience has shown that the practical upper limit for most road conditions is 60 pounds per horsepower. Anything in the range of 30-40 pounds per horsepower is very adequately powered with any lower ratio being a "hot rod."

Transmission can be manual or automatic as you prefer. For rugged country use, a manual shift may actually be easier to drive, but any automatic transmission is sufficient to tow your Airstream.

THE HITCH

The hitch is an all-important item. Your dealer will advise you on the best make for your particular car, but in all cases be certain that a frame mounted hitch is used. A leveling type hitch (there are several makes on the market) allows the weight of the trailer hitch to be evenly distributed over all four wheels of the car. It provides, in addition, a certain amount of anti-sway protection. Installation of the hitch is crucial and should be attempted only by a competent man who is thoroughly familiar with structural welding. Your dealer should either make the installation for you, or will supervise and inspect it. When installed, the top

of the hitch ball should be approximately 19" from the ground, with the car level and not attached to the trailer. If this dimension is maintained the car and trailer will be level.

THE ELECTRICAL CONNECTIONS

A seven-conductor auto cord wiring system is used to connect your Airstream to your car. Through a single, locking, polarized connector your trailer battery will be charged, its brakes will be operated and the running and signal lights will be activated simultaneously with those on your car. Figure 2-A is a diagram of the connector used on your trailer.

Your Airstream is equipped with Kelsey-Hayes two-shoe adjustable brakes . . . the finest trailer brakes available. To insure proper operation your car should be equipped with a genuine Kelsey-Hayes controller and resistor. Your Airstream dealer will either make the installation, or supervise and road test it for you. If you have any other controller already on your car have it removed and the Kelsey-Hayes controller which came with your Airstream installed.

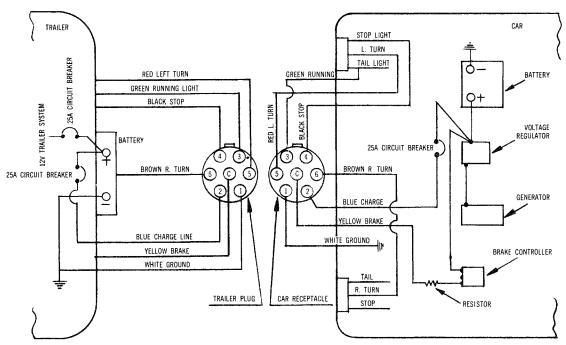
ACCESSORIES FOR YOUR CAR

A truck or trailer type rear view mirror is required by law in most states. This is to allow you to see out past the trailer. Several good makes are available from your dealer.

If your car has an automatic transmission and you intend to travel through mountainous country, you may wish to have a transmission oil radiator such as the Hayden Trans-Cooler installed to help your engine and transmission to run cooler and prevent possible damage. This is available through your Airstream dealer.

OUTFITTING YOUR TRAILER

Outfitting your Airstream, that is converting the bare vehicle you bought from the dealer into a comfortable home, is very similar to outfitting any home or apartment. Your Airstream is completely furnished, but there are many little personal touches you will want to add. Since your Airstream will be subject to the vibration and bumps of the road, anything that is attached should be done so firmly. A small hand drill should be used to drill holes in the aluminum inner



Note: Polarity of trailer battery must match polarity of car battery. E. G., if negative pole of car battery is grounded, then negative pole of trailer battery must be grounded.

FIGURE 2-A

walls and one-half inch No. 8 sheet metal screws, with flat binder heads, used to attach such things as hooks for clothing, book shelves, extra towel racks...those little accessories you "can't do without." Note: Always check polarity light after drilling through skin to make certain you have not drilled into a wire and caused a short.

EQUIPMENT YOU SHOULD CARRY

- 1. A first aid kit.
- 2. A tool box with an assortment of small hand tools such as screw drivers, hammer, pliers, wrenches, etc.
- 3. A tow rope. ¾" to 1" nylon is sufficient. At least 35 feet is recommended.
- 4. A lug wrench to fit your trailer wheel lugs.
- 5. A hydraulic jack for your trailer axle.
- 6. A set of stabilizing jacks.
- 7. A spare tire for your trailer.
- 8. A fire extinguisher.
- 9. Plastic buckets for carrying water (at least two).
- 10. Wheel blocks. These should be 4 blocks of wood approximately 7" square and 4" thick, slanted at

- one end to fit against the tire, to block the wheels when parked.
- 11. A hundred feet of %" water hose. (A "Y" connection is useful when you travel with others since it permits two trailers to be hooked together on one faucet.
- 12. 1 short (4 ft.) and 1 long (10 ft.) sewer hose and a coupler.
- 13. A 75′ 3-wire electric cord with a 30 amp capacity to connect your trailer to outside sources, with grounding type 3-prong plug and receptacle.
- 14. A small spirit level (two will be helpful).
- 15. A flashlight.
- 16. A short handle shovel (the Army surplus G.I. type is satisfactory).
- 17. A pick or pry bar.
- 18. Axe.
- 19. A five gallon gasoline can.
- 20. A large funnel.
- 21. A folding chair for each person.
- 22. Cleaning equipment. Broom, mop, dust pan, mop bucket, sponges, etc.
- 23. Road emergency flares.

In addition to the above, you will find many other accessories to make your trailering more enjoyable, available at Wally Byam Stores and your trailer dealer. As you travel you will develop your outfit to suit your particular trailering needs.

LOADING YOUR AIRSTREAM

When you took delivery of your Airstream, you received a trailer that was the result of millions of miles of road testing and towing in every clime and terrain. The center of gravity and the weight placed on your car's hitch has been precisely calculated to provide the easiest possible towing. You can maintain this easy-towing trim by following two basic rules.

- 1. Keep your trailer as light as possible.
- 2. Distribute the weight evenly.

The amount of baggage and personal gear that you take is determined by how you like to travel and where you will be traveling. However, every item that you take along is one more thing that you will have to stow before going on the road and will add just that much more weight which your car must pull. Regardless of what weight of personal belongings you take with you, always make certain that you maintain the perfect balance that has been built-in your Airstream. The loaded Airstream should have 12% to 15% of its total weight on the trailer hitch. A tongue that is too light can cause the front end to float and the trailer to weave at higher speeds. When it is too heavy it may prove too much for your car.

Your Airstream is designed with storage space arranged in such a way that if ordinary things are put in ordinary places the weight will come out about right. If you are carrying heavier items, place them

near, or just forward of, the wheels. Stow everything as low as possible to maintain your low center of gravity. Keep fragile things well forward of the axle as the front of the trailer is stabilized by the hitch, while the back will tend to bounce more.

Secure loose items left out in the open to prevent them from sliding around while you are towing your Airstream. Stack loose material such as chairs on the floor. Lash down smaller objects that are not put into a cabinet. Place heavy loose items such as can goods in drawers near the floor.

The extra care that you take while you are loading your trailer will pay off in reduced strain on your car's engine and springs. This may not be too important on super highways, but a few hundred miles of rutty country road will prove the wisdom of loading your trailer properly. As you become a more experienced trailer traveler, you will undoubtedly pick up tricks such as using aircraft shock cord to lash down radios and other objects that you don't want to put in cabinets; placing hooks in strategic places so that the shock cord can be quickly attached. When packing your cupboards remember that a partially empty cupboard will permit the contents to move about and become damaged; it is better to have one full roof locker and one empty one than two which are half-filled.

Never carry pierced containers of liquid in the refrigerator; always make certain that all containers are tightly sealed. Liquids such as milk and juices should always be transferred to plastic containers with tight fitting caps. If you must carry paper cartons, place a sheet of heavy cardboard between the carton and the wire shelf to prevent the wires from wearing through the carton.

You are now ready for travel adventure.

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TOWING YOUR AIRSTREAM

HITCHING UP

Hitching your Airstream to your car is something that will become almost second nature to you. You will develop your own technique with practice but there are a few tips, learned from experience, which will help you. The first thing to do is to jack up the trailer tongue until there is clearance for the hitch ball to slide under. Raise the locking lever on the hitch. The car now should be backed, straight back, to the hitch connection. This can be made easier by placing a strip of tape on the rear window of your car and another on the front window of your trailer. By sighting over these two strips of tape you will be able to line up the hitch with the hitch ball closely enough to make the hook-up by yourself. Of course, the job is much easier if you have the help of another person and use prearranged hand signals.

When you have lined up the ball under the hitch, screw the trailer jack down until the full weight of the trailer is on the ball. Drop the locking lever and place the safety bolt in the hole to prevent the lever from being accidentally lifted.

If you have a leveling type hitch on your car, jack up the trailer to the full height of the jack before pulling up the leveling bars. A little practice with your hitch will teach you how far to pull up the leveling bars to get the car and trailer level. Always do this on level ground.

Plug in the electrical light and brake connector. Check running, directional and stop lights.

Attach breakaway brake cable to car. Attach safety

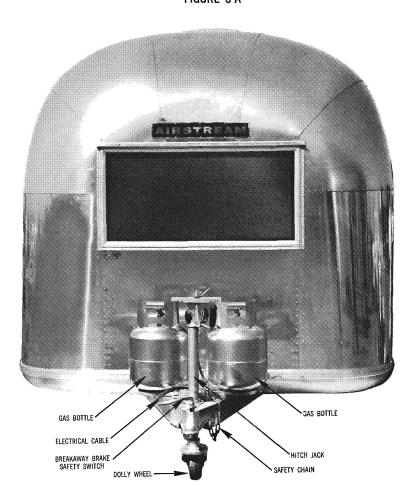


FIGURE 3-A

chain to car. Note: In many states it is illegal to attach the safety chain to the hitch in front of the ball and for good reason. If there ever is an accident, the most logical failure would be at the ball. Always attach the safety chain to your car's frame or to the hitch at some other point.

Raise the hitch jack to its full height for maximum ground clearance. Remove the dolly wheel and stow it in your car's trunk or some other safe place. Never tow your trailer with the jack down and the dolly wheel on. The dolly wheel is not designed to be left on the jack and may fall off and become lost during travel.

Move the car ahead slowly and test the trailer brakes. Have someone verify the operation of your trailer's running and stop lights.

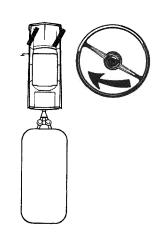
BACKING YOUR AIRSTREAM

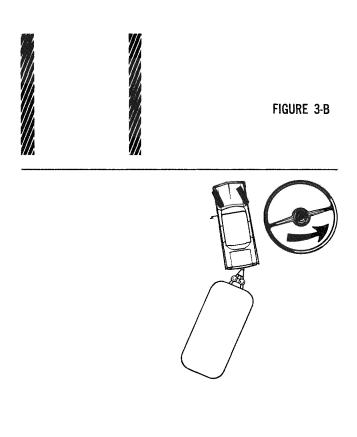
Backing your Airstream is really quite simple. The important thing to remember is to do everything slowly and to correct immediately if the trailer starts turning in the wrong direction.

Concentrate on the rear of your trailer. The first thing to do is to aim it in the direction in which you wish to back.

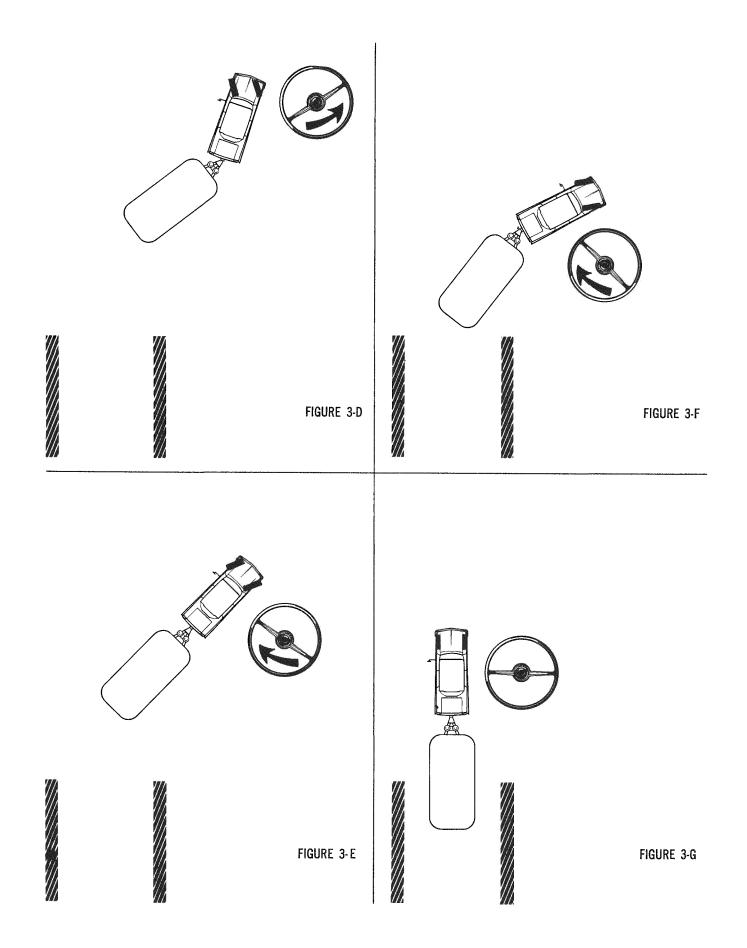
Grasp the steering wheel of your car at the bottom and while backing as slowly as possible turn the wheel in the direction you want the rear of your trailer to go (see figure 3-B). Watch, either in your side rear view mirror or by sticking your head out the window, until the rear of your trailer is pointing in the right direction. Next, while backing slowly, turn the steering wheel slowly in the opposite direction. Your car is now following the trailer in an arc (figure 3-C). If the trailer starts to jackknife or is not turning quickly enough, slowly correct the direction with the steering wheel or stop completely, pull forward a few feet and start again. When you want to change directions while backing turn your front wheels more sharply (figure 3-D). As soon as the rear of the trailer has turned in the right direction slowly turn the steering wheel in the opposite direction (figure 3-E) and follow the rear of your trailer around the new arc (figure 3-F). To go straight back pull the trailer forward until car and trailer are in a straight line. Put the car in reverse and back slowly making small corrections with the steering wheel as necessary to keep in the straight line (figure 3-G). If the trailer gets out of line, stop, move forward a few feet and start over again.

A few hours practice in a large parking lot or on a deserted road will make you an expert in backing your Airstream.









TIPS ON TOWING YOUR AIRSTREAM

Before you start out, always make it a practice to go through the following check-list:

- 1. Disconnect and stow the electrical hook-up cord.
- 2. Disconnect and stow sewer hook-up hose.
- 3. Disconnect and stow water hook-up hose.
- 4. Turn off gas line shut-off valve (under top of range).
- 5. Check clearance, tail and stop lights.
- 6. Remove and stow leveling jacks and wheel chocks.
- 7. Check hitch to make certain it is properly attached by cranking down the hitch jack until the rear bumper of the car is raised about a foot above normal.
- 8. Raise jack to full height, remove and stow dolly wheel.
- 9. Close windows and vents. Lock door.
- 10. Pull up the step.

Experienced trailer travelers make it a habit to move their rig ahead about 50 feet, stop, get out and walk back and check the ground where the trailer has been standing. This practice can save you countless dollars and annoyances from lost tools and other gear.

The key to towing any trailer is to do it smoothly. Starting and stopping slowly and smoothly saves gas, wear on your car and prevents damage to the gear stowed in your trailer. Your Airstream is designed to be towed at any legal speed that is safe for your car alone and you will find that your Airstream tows and follows your car so effortlessly you may soon forget it is behind you. Never permit yourself to do this. When you are towing the trailer you should always maintain an interval with the car in front of you of at least a car and trailer length for every 10 miles per hour of speed. This gives you ample time to stop in the event of an emergency and permits drivers behind you to pass and get back into your lane safely. Remember, when you pass another vehicle that you will require a little longer than usual to accelerate and that you must allow for the length of the trailer when returning to your lane. Try to pick the lane in which you want to travel and stay in it.

You will substantially increase your gas mileage if you can avoid unnecessary starting and stopping. Before you come to stop signals, slow down and time it so that you will not have to stop completely. Take a tip from professional drivers when rounding turns; instead

of staying at full speed and then putting on the brakes, slow down well in advance of the turn, enter it at reduced speed, then accelerate smoothly as you come out again onto the straight-away.

When going up a long grade, shift into a lower gear well in advance of when your engine labors. When going down a hill, use a lower gear, or a lower range if you have an automatic transmission, so that the compression of the car engine will help slow your whole rig.

When you are stopping on slippery pavement however, never use engine drag to help you slow down because the drag on the rear wheels may cause skidding and jackknifing. When stopping on slippery pavement, using your trailer brakes slightly in advance of your car's brakes will prevent any tendency to skid and jackknife. Chains don't do any good on trailers. When driving on icy roads take it slowly and if it feels that the car is skidding, gently apply the trailer brakes to keep the trailer and the car in a straight line.

When stopping on dry and normal pavement, applying your Airstream brakes simultaneously with your car's brakes will stop your entire rig in approximately the same distance that your car's brakes will stop your car alone. When stopping on a hill or slight grade, if leaving the car in gear is not sufficient to keep the outfit at a standstill safely, chock the wheels with a block of wood. Whenever you park your Airstream on a hill or slight grade and disconnect the car *always* block the wheels.

One of the hardest things on any trailer is the "thank you ma'am" — the sharp dip or depression in the highway such as you may encounter on cross streets where gutters continue through the intersection. This straight up-and-down thrust can very easily damage any item left loose in your trailer. Take dips and depressions slow and easy and be certain that the trailer as well as the car has passed them before resuming normal speed. If the rear end of the trailer drags bottom, it won't do any damage if you are traveling slowly.

To prevent overheating when driving in the mountains never let your car labor. Shift to a lower gear, or range if you have an automatic transmission, before it becomes absolutely necessary. Your car's ability to pull without becoming overheated is a function of the engine, your car's cooling system, the transmission, the weight of your trailer when loaded and the type of terrain over which you are traveling. A little practice will teach you your car's limits and it will pay you in time and money to stay within them to prevent the

heat damage to the engine and transmission.

When traveling through sand or mud always keep rolling; let your momentum carry the tow car and trailer through. Don't depend too much on the drive wheels. Stay in the rut of the car ahead, if possible, and keep your car in the highest possible gear. The easiest way to get a stuck outfit out of the sand or mud is by towing it out. Carry a length of rope or chain to attach to a passing car or truck for this purpose. If you tow long distances over unimproved roads, the stones and gravel picked up by your tires and thrown

back can dent and scratch the beautiful aluminum finish of your Airstream. To prevent this, experienced trailer travelers use masking tape to secure heavy sheets of paper or plastic onto the lower front of their trailers.

Get into the habit of regularly checking the lug nuts on your tires and the tire pressure. Traveling over bumpy, rough roads can loosen lug nuts and if the wheel should come off it could cause severe damage to your Airstream. Experienced trailer travelers always check the condition of their tires, the tightness of the lug nuts and the tire pressure before "hitting the road."

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STOPPING FOR THE NIGHT

When you bought your Airstream you freed yourself from the tyranny of the timetable and the necessity of making reservations wherever you go. There is no end to the number and variety of interesting and convenient places where you can park your Airstream overnight, or for several days. Your Airstream is built to be safely parked on practically any spot that is relatively level and where the ground is firm. You have everything with you, self-contained, that you could ask for. Airstream owners have parked virtually every place imaginable from filling stations, to farm lands, in driveways, etc. In time you will develop a nack for spotting wonderful little roadside locations by turning off the main highway and exploring.

The North American continent is generously dotted with thousands of modern, private trailer parks that have special facilities for trailers. These generally offer considerable privacy and easy utility hook-up facilities for electricity, water and sewage... all at modest rates. You will find many Federal, State and Civic trailer parks that are clean, inexpensive and are located in beautifully wooded areas with convenient access to utilities.

On overnight or weekend trips the chances are that you will not use up the capacity of your sewage holding tank, deplete your water supply or rundown the battery which supplies your 12-volt current. On a longer trip, when you have stayed where sewer connections and utility hook-ups are not available, it will be necessary for you to stop from time to time to dispose of the waste in your holding tank and replenish your water supply. Many gas stations (chains and individually owned) have installed sanitary dumping stations for just this purpose.

Many trailer travelers who prefer to make their overnight stops "off the beaten path" make it a practice to stop at trailer parks every few days to replenish their water supply and dump the waste from their holding tank. (Refer to Chapter 13 in Section II for details on the operation of the waste holding tank).

In stopping for the night, unless the car is needed for

transportation, it is not necessary to unhitch nor is it necessary to level your Airstream every time you park. But it should be somewhere near level for comfort, and closer than that for good gas refrigeration during a longer stay.

Try to pick as level a parking spot as possible. Stabilizing jacks or blocks probably won't be required for an overnight stay; putting the dolly wheel on the hitch jack and running the hitch jack down to take the weight off the car's springs should provide enough stability.

All you need to do to enjoy the self-contained luxury of your Airstream is to:

- 1. Check that the switches in the One Stop Service Center are turned to "Battery."
- Light the water heater, refrigerator and furnace pilots if required.
- 3. Turn on the gas supply at the stove and light the stove and oven pilots.

Before moving on be sure to check your campsite, both for cleanliness and to be sure you haven't left anything behind; turn off the gas supply pet cock to the stove; make sure everything is properly stowed, your hitch is tight, your electrical connection is made, you are ready for travel adventure!

Note! Several directories of trailer parks are available. Check your dealer for his recommendations. These include:

- a. Woodall's Mobile Home and Travel Trailer Park Directory (Woodall Publishing Co., 740N. Rush St., Chicago 6, Illinois) \$2.
- .b Travel Trailer Park Guide (Mobile Home Manufacturers Association, 20 N. Wacker Drive, Chicago 6, Illinois) \$1.
- c. California Mobilehome Park Directory (Western Mobilehome Association, 5768 Pico Blvd., Los Angeles 19, Calif.) \$1.
- d. Florida Trailerite Handbook (Trailer News Publishing Co., Coral Gables, Florida) \$.60.

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PREPARING FOR AN EXTENDED STAY

Making a long trip in your Airstream is not very different from making a week-end excursion. Since everything you need is right at hand you are at home whereever you go. When packing for an extended trip take everything you need, but *only what you need*. Follow the tips in Chapter 2 on stowing your belongings.

When you plan to stay in the same place for several days, weeks or months, you will want your trailer to be as level and as steady as possible.

LEVELING

For comfort and for good refrigeration, it is very important to have your trailer as level as possible. To get it level use small spirit levels located as follows:

Two on the tongue; one in front and one in back; and one near the door (either mounted over the door or on the floor. Or... Two placed at a 90° right angle to each other, on the trailer floor.

Don't expect to get all bubbles in the exact center, just try to get close.

To level front-to-back:

Disconnect hitch, put dolly wheel on jack and screw down until you are level.

To level side-to-side:

Either dig a hole for the wheels on the high side and drive the wheels into it, or run the wheels on the low side up a small ramp consisting of a wedge about 3 feet long, tapered from 1" to 4-5".

Block the Wheels.

Use blocks or stabilizing jacks at all four corners to

eliminate the natural spring action of the axles and give you a stable floor.

Note: When using stabilizing jacks never put a great deal of pressure on them when they are placed on the rear bumper of the trailer. Whenever the trailer must be lifted with a jack, as when changing a tire or leveling on very rough terrain, always place the jack under the main frame member which is located 15" inboard from the outside edge of the trailer. Lifting the trailer by the bumper may cause "canning" of the roof or back end sheets.

Hook-up to the water by attaching a 5%" water hose to the city water service and to the water inlet located to the left in the hose carrier compartment in front of your rear bumper. (See Chapter 12 for details on operation of the water system).

Plug the electrical hose, located in the same compartment, into the city power service. Be sure you have the wire grounded and have the proper polarity (See Chapter 11 for proper procedure).

Hook your waste drain hose into the sewer disposal facility and attach to the drain outlet in your trailer by removing the drain cap, pushing hose on and twisting until it feels secure. Open septic tank dump valve; drain and flush tank; close valve. (See Chapter 13 for details on operation of sewage system).

Turn on gas petcock under top of stove; light stove and oven pilots. Light water heater, refrigerator and furnace pilots (if out). See Chapters 6-10 for operation of LPG system and appliances.

Enjoy the good life!

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SECTION II

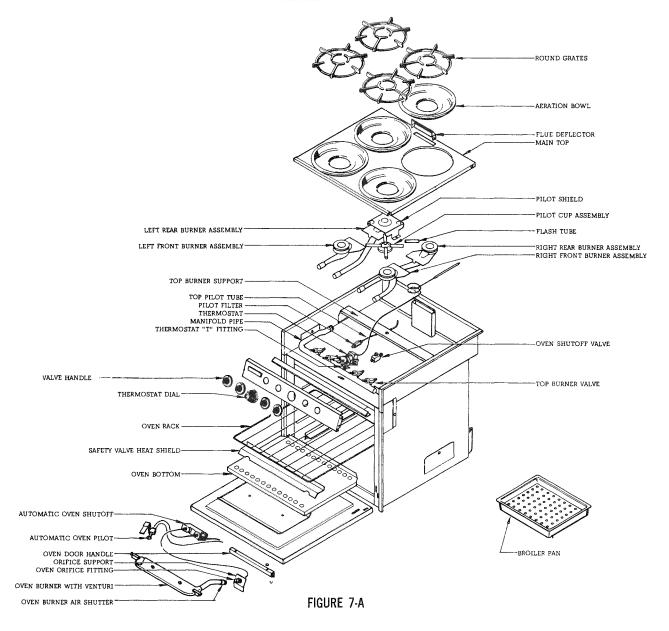
THE SELF-CONTAINED UTILITIES IN YOUR AIRSTREAM

There are four complete utilities systems built into your Airstream: Gas; Electricity; Water; and Sewage. These utilities permit you to cast loose the bonds of civilization and travel where you wish without sacrificing any comforts.

The next eight chapters of this Manual are devoted to instructions for operation and maintenance of the utility systems in your Airstream. If you require specialized service contact your Airstream dealer, the nearest Airstream factory or one of the factory service depots listed under the chapter on the individual appliance. The manufacturer's warranty for each appliance is in the special pocket in the front of this Manual.

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THE RANGE AND OVEN



Your Airstream is equipped with a Magic Chef gas range. (Bambi II model has range top unit only—Sovereign of the Road model has separate range top and oven). All other models have range top and oven in one unit).

RANGE TOP SECTION INSTRUCTIONS

- 1. Your range is equipped with coaxial orifices for use with LP gas. The flame will be approximately ½-inch long.
- 2. Air shutters on top burners are to be adjusted so that each cone of the flame is separate and distinct

and appears as illustrated in Figure 7-B. Air shutters set too far open will cause flame to lift away from burner head and will be difficult to light. If air shutters are closed too much the flame will look hazy and the distinct cones will be missing.

3. Top pilot (not on Bambi II models): Adjust top pilot so that tip of flame is just over the edge of the inner cone and the lighting of the top burners is within 4 seconds. See number 2 above if lighting is difficult.

TROUBLE SHOOTING

Trouble - Flames "Lift Off" Ports

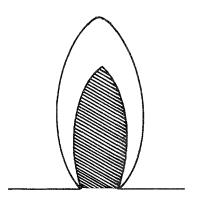


FIGURE 7-B

Cause: Too much air, gas, or both. Remedies: Decrease air, gas, or both.

Trouble — Soot formations

Cause: Too much gas or not enough air. Remedy: Decrease gas or increase air.

Trouble — Burner noisy when extinguished

Cause: Too much air.

Remedy: Readjust air shutter.

Trouble—Flame flashes back into air mixture chamber

Cause: Too much air in proportion to gas. Remedy: Slightly increase gas or decrease air.

Trouble — Orange Flame

Cause: Small filings in new burners or dust in air.

Remedy: If trouble persists clean burners.

Trouble — Burner fails to light Cause: Usually too much air.

Remedy: Decrease air.

OVEN SECTION

1. To adjust pilot:

The automatic oven burner pilot in your oven consists of two separate pilots, a small constant pilot and a larger heater pilot. The constant pilot, which should be burning at all times, ignites the heater pilot in the oven burner. To adjust the burner: Open pilot valve (A), light constant pilot (B) with match and adjust pilot valve (A) by reducing flame on constant pilot (B) until yellow tip disappears.

To adjust the heater pilot turn control knob (C) to 300° on the temperature setting on the control knob dial. This will permit gas to flow through the heater pilot tube (B) to the heater pilot (E) where gas is ignited by the constant pilot (B).

Remove control knob (C) and bezel (CC) and adjust heater pilot gas supply by turning green heater pilot adjusting screw (F) on front of control valve until

flame on heater pilot (E) yellows. Then close adjusting screw until yellow tip disappears. Replace bezel and control knob.

IMPORTANT: YOUR OVEN IS EQUIPPED WITH A SAFETY IGNITION THAT REQUIRES A MINIMUM OF 30 SECONDS TO OPERATE AFTER TURNING OVEN KNOB ON. THE OVEN PILOT MAY BE SLOW IN LIGHTING DUE TO AIR IN GAS LINES.

2. To adjust main burner:

Your oven is equipped with a coaxial orifice for use on LP gas. The main burner when adjusted to the proper rate will have a flame approximately %-inch long. The air shutter on the main burners should be adjusted so the cone of each flame is separate and distinct. See figure 7-B.

IMPORTANT: The thermostat on your range **does not** have a by-pass setting. It will cycle off and on at all temperature settings. No by-pass adjustment is necessary.

CLEANING INSTRUCTIONS AFTER RANGE IS IN USE

- 1. To assist in cleaning the area around the top burners, the main top has been hinged from the back so that it can be raised. Care should be taken during the cleaning operation that you do not touch the hot pilot shield. Also, when the cleaning operation is completed, be sure that the flash tubes are back in place.
- 2. If top burner heads are cleaned with any cleaning compound, care should be taken to see that all ports are opened up with a toothpick to assure proper operation. It is especially important that the lighter ports on the side of the burner head are kept clear.
- 3. Spill overs or spotting in oven or broiler are more easily removed when done promptly after they occur. Never wash porcelain when warm. Never use cleaning powder containing grit or acid.

NOTE: If oven bottom is removed for cleaning or servicing, be sure that oven bottom is locked in place when it is put back in the range. The front return flange on the oven bottom must hook under the side support angles to prevent warpage.

NOTE: The range gas line shut off valve located under the top of the range must be turned off when towing the trailer, when changing the gas tanks or if the gas supply is turned off for any reason. Be absolutely sure oven pilot light has been relighted as soon as range valve is turned on. (Sovereign of the Road model which has separate oven does not require oven pilot to be lighted except when you want to use oven. Gas shut off valve in Sovereign of the Road ovens is the left-hand knob on the face of the oven).

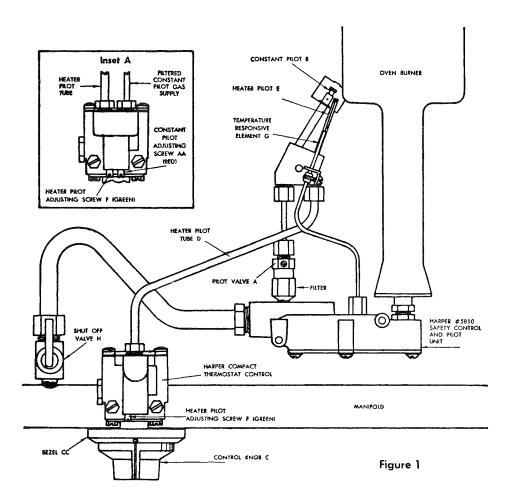


FIGURE 7-C

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IMPORTANT

During the model year four refrigerator models were used in Airstream trailers. Immediately following this page there are instruction sheets for all four models. After identifying the model in your trailer, remove this sheet and the following sheets which do not apply to your refrigerator. The instructions for your refrigerator can be identified as follows:

DOMETIC GAS (CERAMIC BURNER) Check the lower front panel of your refrigerator. A lighter tube (Number 19 in Figure A on page 8-2) identifies this as your model.

DOMETIC GAS (METAL BURNER) Check the lower front panel of your refrigerator. A lighter rod (D in Figure 8-A on page 8-2) identifies this as your model.

DOMETIC GAS-ELECTRIC Instructions for this model are identified in the manual in the first paragraph on page 8-1. The refrigerator is easily identified as this model has a separate electric thermostat (Figure 8-A call out ET) located in the food compartment.

NORCOLD GAS-ELECTRIC Instructions for this model are identified in the first paragraph on page 8-1. The refrigerator is identified by the name plate on the door.

REMOVE THIS SHEET AND THE FOLLOWING SHEETS WHICH DO NOT APPLY TO YOUR REFRIGERATOR

THE REFRIGERATOR

Your Airstream is equipped with an A.G.A. approved Dometic gas refrigerator. This is the finest refrigerator available for travel trailer use and will give you many years of faithful service.

Whenever you park your trailer care should be taken that it is accurately level for best operation of this refrigerator. When parking try to avoid having strong wind blowing directly against the wall where the vent outlets are located for most efficient operation. A spirit level has been provided with your Dometic refrigerator to assist you in leveling your Airstream. However, the job will be somewhat easier if you purchase two small, inexpensive 10 to 12-in. spirit levels and lay them at 90° angles on the floor when you are leveling your Airstream.

The refrigeration system is air cooled. Therefore, it is of the utmost importance that air circulation around the cabinet is non-restricted.

Fig. 8A is an exploded view of the working parts of your refrigerator which will be referred to in the following operating instructions.

LIGHTING THE BURNER

The gas tap must always be fully opened whenever the refrigerator is in use. A partially opened tap effects no saving and may interfere with the operation of the unit.

To light See figure 8B.

- 1. Turn on the gas tap underneath the cabinet. Turn the temperature regulator so that the indicator points to 4 on the scale.
- 2. Push the button "A" for about 10 seconds to fill the lighting tube "B" with gas.
- 3. Strike a match and pushing the button "A" again, apply the flame to the opening "C." A "flash-back" will occur, which ignites a pilot light at the burner. Still pressing the button "A" wait until a "click" is heard. The flame from the lighter will lick around the burner head and heat up the safety device, which when sufficiently heated, will open with a noticeable click, and the burner should ignite.

Incorporated in the burner bracket is an automatic flame failure device which allows gas to pass only when the burner is lighted, keeping the tongue of the device hot. Should the flame be blown out, the tongue will cool and the device will cut off the flow of gas to the burner.

BURNER ADJUSTMENT

Adjusting the burner consists of two operations: 1—flame adjustment; and 2—tongue adjustment of the safety shut-off valve.

1. Flame Adjustment

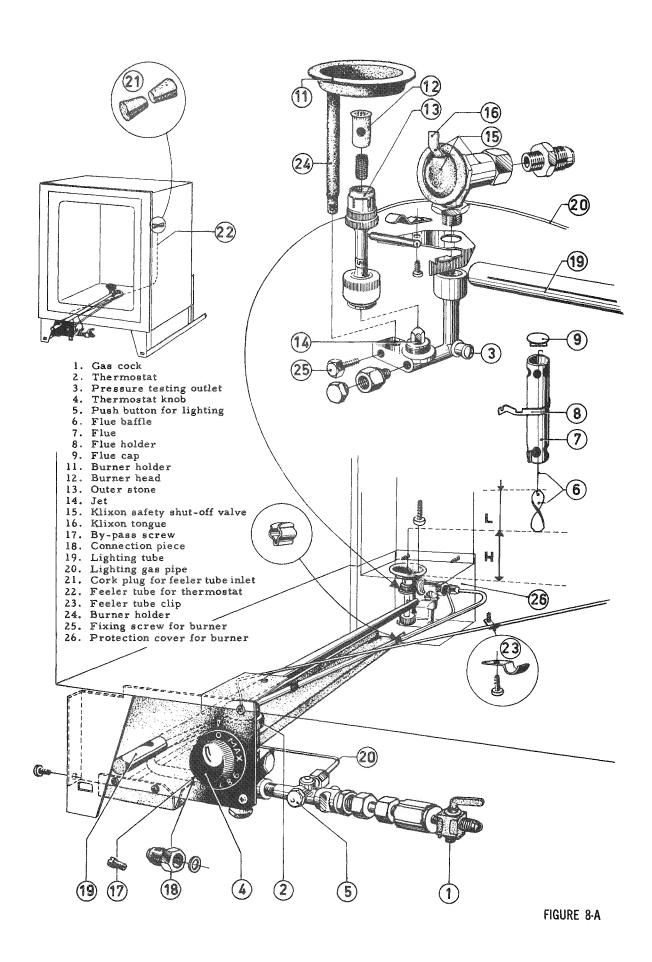
High flame (thermostat dial turned to "max") The high flame must form a crown around the burner inner stone and have upright streaks through its center holes. The flame must be blue and soft and may have a slightly luminous tip. (see illustration). To make adjustment, loosen the lock nut and screw at the Outer Stone Holder up or down changing the space between the stones.

Low By-pass Flame (Thermostat dial turned to 0) The refrigerator will defrost at this setting. After the high flame has been on for a few minutes and the inner stone turned red hot, change the position of the Low Flame by turning the thermostat dial to "0". The low flame must form a much smaller crown around the inner stone and have small streaks at center. (see illustration)

Make sure that the flame does not sputter as it will blow out eventually (the wrong size jet may also cause the Low Flame to go out). Loosen the lock nut and make the adjustment by screwing the outer stone holder up or down until the flame burns noiselessly and softly. Turn the dial to "max" and "0" several times to check that the flame burns properly in both positions. Make sure that the lock nut is again tightened.

2. Tongue adjustment of the Shut-Off Valve. The tongue must slightly touch the flame and must be sufficiently heated to keep the safety valve open whether on High or Low Flame. Check it by turning the thermostat dial to "0" and wait about 5 minutes. If you hear a click and see the flame go out immediately following that click, bend the tongue a little toward the flame and repeat test until the flame stays on.

DO NOT PLACE TONGUE TOO MUCH OVER THE FLAME AS THIS WILL DISTURB IT AND CREATE SMOKE THROUGH BAD COMBUSTION.



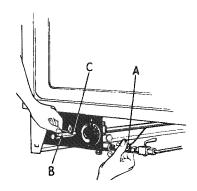


FIGURE 8-B

THE THERMOSTAT

Your Dometic refrigerator is equipped with a thermostat which is regulated by turning the dial to different settings for the desired temperature.

At "0" the thermostat valve remains closed with the burner operating continuously at the by-pass rate, barely sufficient to keep the burner lighted. The refrigerator will defrost at this setting.

At "MAX" the thermostat valve remains open and the burner is operating continuously at full gas rate. Lowest cabinet temperatures are obtained at this setting.

Between these two extremes is a numbered portion of the dial over which various control temperatures can be obtained, the higher the number on the dial, the lower the temperature.

As soon as the required cold temperature inside the cabinet is reached, the thermostat cuts the burner main flame to the by-pass flame sufficient to keep the safety valve open.

TROUBLE SHOOTING

The following trouble shooting tips are included in this manual to assist you when you are not accessible to a Dometic service depot. It is recommended that where possible you have all service performed at such an authorized depot.

Trouble — flame keeps going out when the thermostat cuts the flame to by-pass size.

CAUSES AND REMEDIES

- a. Safety valve tongue is too far from the flame. Bend it toward the flame so that it can be heated sufficiently to keep the safety shut-off open. See paragraph on burner adjustment.
- b. When the required cold temperature inside the cabinet is reached the main gas supply to the

burner is shut off; however, a small amount of gas is still passing through the by-pass, enough to keep the tongue of the safety valve heated all the time, there is a very slight possibility that the by-pass screw hole is partially clogged. If this is the case, clean the by-pass screw. It is located on the left hand side of the thermostat, inside the union nut, between the thermostat and outlet pipe.

Trouble — the refrigerator is too cold

CAUSES AND REMEDIES

- a. Thermostat is incorrectly set.
- b. The spiral end of the thermostat sensitive tubing is incorrectly located in the pocket, inside the ice making compartment. Push it in as far as it will go.

Trouble — refrigerator does not freeze satisfactorily

CAUSES AND REMEDIES

a. The thermostat is incorrectly set. In hot weather the setting should be changed to 1 or 2 numbers colder than usual.

Trouble -- flame has gone out

CAUSES AND REMEDIES

- a. Gas in bottle is used up refill.
- b. Tongue of valve is not heated enough by flame
 bend tongue closer to the flame (see previous paragraph on burner adjustment).
- c. By-pass screw is clogged clean or have it exchanged.
- d. Gauze in burner head is clogged. Remove inner stone from burner and clean or exchange gauze.
- e. Air circulation around cooling unit has been restricted. Be sure that refrigerator is receiving the proper ventilation.
- f. The radiator is heavily coated with ice. Defrost by setting thermostat to zero.
- g. Jet orifice is clogged. Remove barrel, unscrew jet and blow clear or wash in alcohol. Never use a pin or wire to clean orifice.
- h. Burner may be dislocated. Flame and heat do not go straight up through the opening of the boiler tube. Unlock the burner assembly from the supporting rod and set the burner head immediately under the opening and lock it again by means of the hexagon lock screw.
- i. Check the door seals properly against the cabinet front: run a piece of thin cardboard along the door seal, insert it between the seal and

the cabinet front. Nowhere should the card feel loose.

Trouble - Odor from Fumes

CAUSES AND REMEDIES

- a. When the flame touches the side of the boiler tube due to dislocation of the burner head. Relocate.
- b. The flue is dirty. Clean flue as follows: Remove burner barrel and uncover the jet. Remove flue top and baffle. Clean flue with special flue-brush. Be careful not to touch the tongue of the valve. Clean baffle and burner head before putting them back into place.

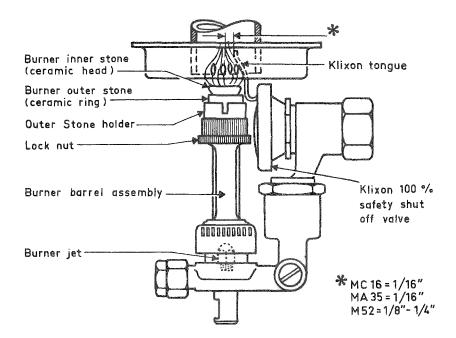


FIGURE 8-C

THE REFRIGERATOR

Your Airstream is equipped with an A.G.A. approved Dometic gas refrigerator. This is the finest refrigerator available for travel trailer use and will give you many years of faithful service.

Whenever you park your trailer care should be taken that it is accurately level for best operation of this refrigerator. When parking try to avoid having a strong wind blowing directly against the wall where the vent outlets are located for most efficient operation. A spirit level has been provided with your Dometic refrigerator to assist you in leveling your Airstream. However, the job will be somewhat easier if you purchase two small inexpensive 10 to 12-in. spirit levels and lay them at 90° angles on the floor when you are leveling your Airstream.

The refrigeration system is air cooled. Therefore, it is of the utmost importance that air circulation around the cabinet is non-restricted.

Fig. 8A is an illustration of the working parts of your refrigerator which will be referred to in the following operating instructions.

FOR GAS OPERATION

The gas tap must always be fully opened whenever the refrigerator is in use. A partially opened tap effects no saving and may interfere with the operation of the unit.

To light — Remove kick plate on bottom front of refrigerator by pulling outward

- 1. Turn gas valve lever "A" one-half turn clockwise to open position. Turn thermostat knob "B" to a setting of 4.
- 2. Press red button "C" and after about 15 seconds (to allow sufficient gas to enter), rapidly twist lighter rod "D" clockwise. This will create a spark which will ignite the gas.
- 3. After the burner has been lighted, keep button "C" depressed for an additional 15 seconds to allow the safety shut-off to become heated sufficiently to keep the valve open.
- 4. Release button "C" and check to make certain the burner remains lighted. If it should go out, repeat the above procedure.

Incorporated in the burner bracket is an automatic flame failure device which allows gas to pass only when the burner is lighted, keeping the tongue of the device hot. Should the flame be blown out, the tongue will cool and the device will cut off the flow of gas to the burner.

THE THERMOSTAT

This refrigerator has automatic thermostatic control of the temperature in the food storage space. Be sure to make the temperature setting on the correct thermostat.

As soon as the required cold temperature inside the cabinet is reached, the thermostat cuts the burner main flame to the by-pass flame sufficient to keep the safety valve open.

DEFROSTING AND CLEANING

Excessive formation of ice on the evaporator reduces refrigeration efficiency. It is, therefore, necessary to defrost the Unit whenever ice has accumulated.

When defrosting is necessary, turn the thermostat (ET or GT) to warmest position and leave the door of the refrigerator open. See that the drip tray is in its position below the evaporator.

This is a good time to remove all food and clean the interior and all other plastic parts with warm water adding detergents. Never use abrasive or caustic cleaning powders, polishes, cleaning paste or any gasoline, turpentine and the like.

Use a damp cloth for cleaning and finish with a soft dry cloth. After the defrosting has been completed, turn the control knob to its normal position.

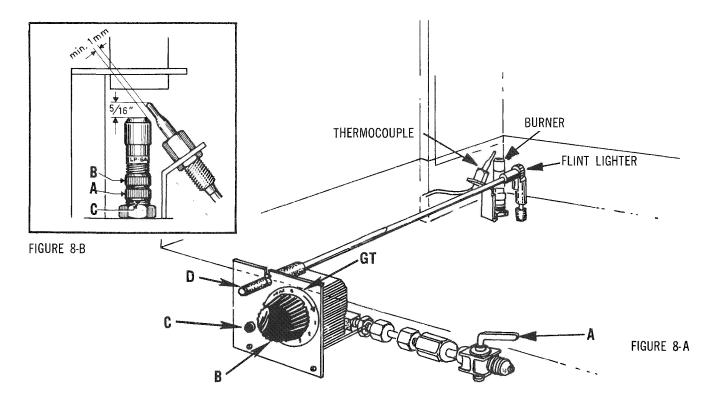
When the refrigerator is to be out of operation for some time, always leave the door slightly open.

TROUBLE SHOOTING — GAS OPERATION

Trouble — Flame is noisy with buzzing sound

CAUSES AND REMEDIES

a. Burner is getting too much air. Screw the lower air adjustment ring "A" on the burner down, to partially cover the air holes at the base, until the noise stops. (Figure 8B). Lock in position with the upper ring "B." Make certain that the flame remains blue. Blocking the air holes "C" completely will cause the flame to become yellow and to smoke.



Trouble — When lighting the gas flame it goes out as soon as the push button is released

CAUSES AND REMEDIES

a. The thermocouple tip may not be in the flame. The thermocouple should be at an approximately 45° angle to the burner located per figure 8-B.

Trouble - Flame goes out

CAUSES AND REMEDIES

a. Flame blow-outs can be caused by excessive wind, including the wind of a passing truck or bus. If there has been no wind to cause the flame to repeatedly go out, go to a Dometic Service Depot to have the thermocouple and safety valve checked.

Trouble — Overfreezing

CAUSES AND REMEDIES

- a. The thermostat sensitive tubing is incorrectly located in the pocket inside the ice making compartment. Push the tubing back as far as it will go.
- b. The thermostat is out of adjustment. To adjust it turn the dial to "zero." If the flame does not go down to the "low" by-pass setting, follow this procedure:
 - (1) Unscrew the large cap screw at the rear of the thermostat and remove the ball. Clean ball seat and replace.

- (2) If procedure (1) does not correct the problem, remove the dial knob with the dial plate and turn the exposed set screw out (in counter clockwise direction) until the flame goes down to the by-pass. See figure 8-C.
- c. If the flame keeps going out when the dial is turned to (O) remove and clean the by-pass screw which is located inside the gas connection on the left side of the thermostat.

Trouble - Burner does not light

CAUSES AND REMEDIES

- a. Remove and clean burner barrel.
- b. Check gas supply.

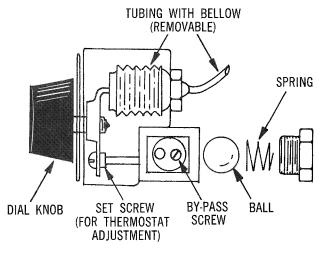


FIGURE 8-C

THE REFRIGERATOR

Your Airstream is equipped with an A.G.A. approved Dometic gas-electric refrigerator. This is the finest refrigerator available for travel trailer use and will give you many years of faithful service.

Whenever you park your trailer care should be taken that it is accurately level for best operation of this refrigerator. When parking try to avoid having a strong wind blowing directly against the wall where the vent outlets are located for most efficient operation. A spirit level has been provided with your Dometic refrigerator to assist you in leveling your Airstream. However, the job will be somewhat easier if you purchase two small inexpensive 10 to 12-in. spirit levels and lay them at 90° angles on the floor when you are leveling your Airstream.

The refrigeration system is air cooled. Therefore, it is of the utmost importance that air circulation around the cabinet is non-restricted.

Fig. 8A is an illustration of the working parts of your refrigerator which will be referred to in the following operating instructions.

LIGHTING THE BURNER

The gas tap must always be fully opened whenever the refrigerator is in use. A partially opened tap effects no saving and may interfere with the operation of the unit.

To light — Remove kick plate on bottom front of refrigerator by pulling outward

- 1. Turn gas valve lever "A" one-half turn clockwise to the open position. Push electric switch "F" down to "Off" position. Turn thermostat knob "B" to a setting of 4.
- 2. Press red button "C" and after about 15 seconds (to allow sufficient gas to enter), rapidly twist lighter rod "D" clockwise. This will create a spark which will ignite the gas.
- After the burner has been lighted, keep button "C" depressed for an additional 15 seconds to allow the safety shut-off to become heated sufficiently to keep the valve open.
- 4. Release button "C" and check to make certain the burner remains lighted. If it should go out, repeat the above procedure.

Incorporated in the burner bracket is an automatic flame failure device which allows gas to pass only

when the burner is lighted, keeping the tongue of the device hot. Should the flame be blown out, the tongue will cool and the device will cut off the flow of gas to the burner.

IMPORTANT—always make certain that electric switch "F" is off before operating the refrigerator on gas.

FOR ELECTRIC OPERATION

- 1. Push Switch "F" up to the "ON" position and turn gas lever "A" counterclockwise to the "OFF" position.
- 2. Check to be sure the electrical cord is plugged into its 110-volt convenience outlet.
- 3. Turn the electric thermostat to a setting of 4. The refrigerator is now in operation.

THE THERMOSTAT

This refrigerator has automatic thermostatic control of the temperature in the food storage space. The gas thermostat (GT) controls the temperature during gas operation, while the electrical thermostat (ET) controls the temperature during electric operation. Be sure to make the temperature setting on the correct thermostat.

As soon as the required cold temperature inside the cabinet is reached, the thermostat cuts the burner main flame to the by-pass flame sufficient to keep the safety valve open during gas operation. During electric operation the thermostat cycles the flow of electrical current to maintain the set temperature.

DEFROSTING AND CLEANING

Excessive formation of ice on the evaporator reduces refrigeration efficiency. It is, therefore, necessary to defrost the Unit whenever ice has accumulated.

When defrosting is necessary, turn the thermostat (ET or GT) to warmest position and leave the door of the refrigerator open. See that the drip tray is in its position below the evaporator.

This is a good time to remove all food and clean the interior and all other plastic parts with warm water adding detergents. Never use abrasive or caustic

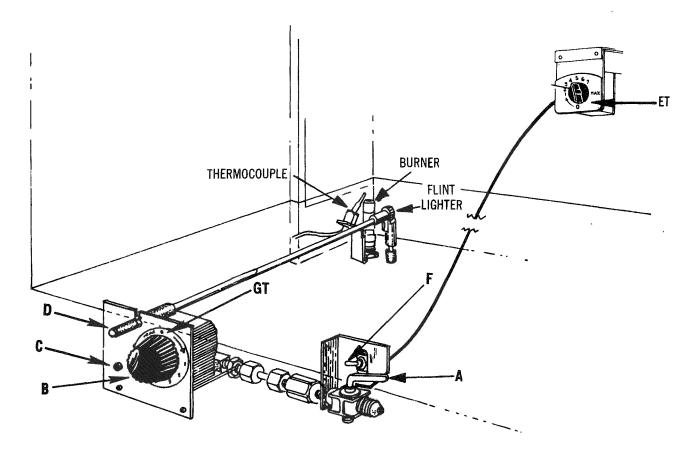


FIGURE 8-A

cleaning powders, polishes, cleaning paste or any gasoline, turpentine and the like.

Use a damp cloth for cleaning and finish with a soft dry cloth. After the defrosting has been completed, turn the control knob to its normal position.

When the refrigerator is to be out of operation for some time, always leave the door slightly open.

TROUBLE SHOOTING — GAS OPERATION

Trouble - Flame is noisy with buzzing sound

CAUSES AND REMEDIES

a. Burner is getting too much air. Screw the lower air adjustment ring "A" on the burner down, to partially cover the air holes at the base, until the noise stops (Figure 8B). Lock in position with the upper ring "B." Make certain that the flame remains blue. Blocking the air holes "C" completely will cause the flame to become yellow and to smoke.

Trouble — When lighting the gas flame it goes out as soon as the push button is released

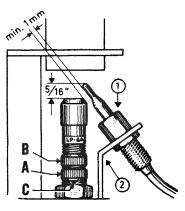


FIGURE 8-B

CAUSES AND REMEDIES

a. The thermocouple tip may not be in the flame. The thermocouple should be at an approximately 45° angle to the burner located per figure 8-B.

Trouble - Flame goes out

CAUSES AND REMEDIES

a. Flame blow-outs can be caused by excessive wind, including the wind of a passing truck or bus. If there has been no wind to cause the flame to repeatedly go out, go to a Dometic Service Depot to have the thermocouple and safety valve checked.

Trouble — Overfreezing

CAUSES AND REMEDIES

- a. The thermostat sensitive tubing is incorrectly located in the pocket inside the ice making compartment. Push the tubing back as far as it will go.
- b. The thermostat is out of adjustment. To adjust it turn the dial to "zero." If the flame does not go down to the "low" by-pass setting, follow this procedure:

- (1) Unscrew the large cap screw at the rear of the thermostat and remove the ball. Clean seat and ball and replace.
- (2) If procedure (1) does not correct the problem, remove the dial knob with the dial plate and turn the exposed set screw out (in counter clockwise direction) until the flame goes down to the by-pass. See figure 8-C.
- c. If the flame keeps going out when the dial is turned to (O) remove and clean the by-pass screw which is located inside the gas connection on the left side of the thermostat.

Trouble - Burner does not light

CAUSES AND REMEDIES

- a. Remove and clean burner barrel.
- b. Check gas supply.

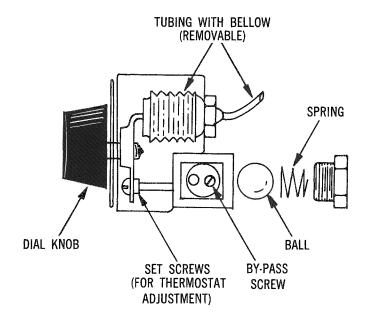


FIGURE 8-C

		Y	

THE REFRIGERATOR

Your Airstream is equipped with an A.G.A. approved Norcold gas-electric refrigerator. This is the finest refrigerator available for travel trailer use and will give you many years of faithful service.

Whenever you park your trailer care should be taken that it is accurately level for best operation of this refrigerator. When parking try to avoid having a strong wind blowing directly against the wall where the vent outlets are located for most efficient operation. A spirit level has been provided with your Norcold refrigerator to assist you in leveling your Airstream. However, the job will be somewhat easier if you purchase two small inexpensive 10 to 12-in. spirit levels and lay them at 90° angles on the floor when you are leveling your Airstream.

The refrigeration system is air cooled. Therefore, it is of the utmost importance that air circulation around the cabinet is non-restricted.

Fig. 8A is an illustration of the working parts of your refrigerator which will be referred to in the following operating instructions.

LIGHTING THE BURNER

The gas tap must always be fully opened whenever the refrigerator is in use. A partially opened tap effects no saving and may interfere with the operation of the unit.

To light — Remove kick plate on bottom front of refrigerator by pulling outward

- 1. Turn on the gas tap underneath the cabinet. Turn the temperature regulator so that the indicator points to 7 on the scale.
- 2. Turn the handle (C) of gas valve (B) clockwise to the horizontal position (open).
- 3. Light match and hold to left side (right side for the 623 model) of the aluminum zip tube lighter (L).
- 4. Press red lighter button (D) on ignition valve (E). When gas is ignited in zip tube remove lighted match.
- 5. Press red pin (F) on automatic shutoff valve (G) which permits gas to flow to the main burner (H).
- 6. When gas is burning at main burner ports, the lighter button (D) may be released. Gas should continue to burn at main burner ports.

- 7. After the gas has been burning at the main burner ports for 15 to 30 seconds, release push button (F). The gas should continue to burn at the main burner ports.
- 8. Replace the kick plate. THE REFRIGERATOR IS NOW IN OPERATION.

Incorporated in the burner bracket is an automatic flame failure device which allows gas to pass only when the burner is lighted, keeping the tongue of the device hot. Should the flame be blown out, the tongue will cool and the device will cut off the flow of gas to the burner.

ELECTRICAL OPERATION

- 1. Turn handle (C) of gas valve (B) counter-clockwise to vertical position (Fig. 8A). This operation automatically turns off the gas and converts the refrigerator to electrical operation. Be certain that electrical supply cord has been plugged into a 115 volt outlet. Turning the handle (C) clock-wise to the horizontal position turns the gas on and automatically disconnects the electrical operation.
- 2. Turn the temperature control knob (ET) to give the refrigerator temperature desired (No. 7 is the coldest position).
- 3. Replace the kick plate.

THE THERMOSTAT

This refrigerator has automatic thermostatic control of the temperature in the food storage space. The gas thermostat (GT) controls the temperature during gas operation, while the electrical thermostat (ET) controls the temperature during electric operation. Be sure to make the temperature setting on the correct thermostat.

Between these two extremes is a numbered portion of the dial over which various control temperatures can be obtained, the higher the number on the dial, the lower the temperature.

As soon as the required cold temperature inside the cabinet is reached, the thermostat cuts the burner main flame to the by-pass flame sufficient to keep the safety valve open.

DEFROSTING AND CLEANING

Excessive formation of ice on the evaporator reduces

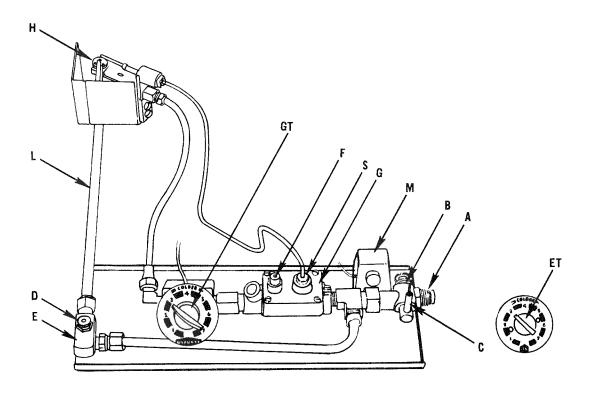


FIGURE 8-A

refrigeration efficiency. It is, therefore, necessary to defrost the Unit whenever ice has accumulated.

When defrosting is necessary, turn the thermostat (ET or GT) to warmest position and leave the door of the refrigerator open. See that the drip tray is in its position below the evaporator.

This is a good time to remove all food and clean the interior and all other plastic parts with warm water adding detergents. Never use abrasive or caustic cleaning powders, polishes, cleaning paste or any gasoline, turpentine and the like.

Use a damp cloth for cleaning and finish with a soft dry cloth. After the defrosting has been completed, turn the control knob to its normal position.

When the refrigerator is to be out of operation for

some time, always leave the door slightly open.

HINTS ON THE BEST USE OF YOUR NORCOLD REFRIGERATOR

Perishable foods should always be stored in the cold zone under the evaporator. Always allow hot dishes to cool before placing them into the refrigerator. Vegetables, fruits and salads can be kept crisp and fresh in the freshner drawer or in any closed receptacle. It is recommended that cheese, fish and other foods with a distinctive odor should also be kept in closed containers.

Attention to the above instructions will enable you to have years of trouble-free service from your NOR-COLD refrigerator. In the case of difficulty, contact your nearest dealer.

THE FURNACE

The furnace in your Airstream is an International MGF 1525 model, sealed combustion system furnace. It has been tested and listed by Underwriters' Laboratories, the national testing agency for safety — your assurance for safe operation.

Since it is a sealed combustion system furnace, fumes and gases cannot pass from the furnace to the room air. It is thermostatically controlled, has an automatic air circulator to distribute the heat, automatic safety controls and air filtering system.

The following information will help you to obtain the best performance, with the maximum economy, from your Airstream furnace.

STARTING THE FURNACE

Follow the operating instructions on the front of the furnace blower housing.

POWER SUPPLY

The furnace will operate with either 110-115 volt AC or from the 12 volt DC battery power supply. Whenever possible, use the 110-115 volt supply to conserve your battery. The switch to change from 12 volt to 115 volt power is located on upper left front of the furnace.

When the battery is almost exhausted, causing the voltage to the air circulator to drop, the air circulator wheel will operate more slowly. The limit control will shut off the main gas supply when the temperature inside the furnace reaches the safe maximum. The burner will remain off for some time, and will re-cycle for only a few minutes. The "off" period will become longer and longer until the air circulator will no longer run — meaning that the battery is completely exhausted.

REMOVING MOISTURE

When humidity is high inside your trailer, turn on the trailer exhaust fan in the roof vent and open a window slightly to get a cross ventilation. This will not effect the operation of the furnace.

CAUTION

The flue gases from the furnace are vented outside your trailer through a vent in the outside wall immediately opposite the furnace. Do not place clothing or other flammable material on the vent assembly. Check occasionally to see that it is not clogged with leaves, etc. Never operate your furnace while the trailer is moving. To shut off the furnace, depress the gas control knob slightly and turn to "off"; set the current to "off."

THE OPERATION OF YOUR FURNACE

Air is circulated through your furnace providing a uniform floor-to-ceiling heat in all areas. Room air is drawn through the filter, heated and then distributed throughout the living area.

By circulating all of the air in your trailer through the filter every five or six minutes, the air circulator of the furnace keeps the air free of dust. The removal of air-borne dust leads to better health and reduces "house cleaning" time.

The filter should be removed and vacuumed after two weeks' operation to insure best performance. Replace filter with the same side out after cleaning. Filters are available through your Airstream dealer or any authorized International Service point as is shown on the enclosed list. Filter size is 13-%" x 14-%".

SAFETY PILOT VALVE

This valve provides 100% shut-off of gas if the pilot flame should go out. To light furnace when pilot flame is out, follow operating instructions on plate attached to furnace.

MAIN GAS CONTROL VALVE

This valve allows gas to flow to the main burner when the thermostat "calls for heat" and stops the flow of gas when the thermostat is "satisfied." All working parts of this valve are permanently sealed and lubricated so that the valve operates silently at all times.

PILOT BURNER

The pilot burner provides a continuous flame for lighting the main burner and heating the thermocouple to provide the voltage needed to hold the safety pilot valve open. The pilot flame can be adjusted for larger or smaller flame. To adjust, remove the cover screw from the gas control — the pilot adjustment screw can then be reached. Turn the adjustment screw down to decrease the size of the flame and out to increase the size. The pilot flame can be seen by opening the hinged door in the combustion chamber. If the pilot flame is set too low, the thermocouple will close the

gas valve. The 100% shut-off of the gas control is a safety feature of the furnace.

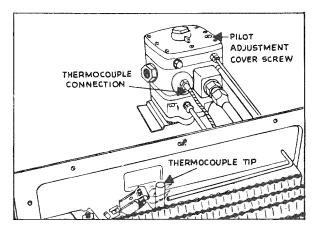


FIGURE 9-A

THE THERMOSTAT

The thermostat automatically controls the temperature in your trailer. The thermometer and thermostat settings are reasonably accurate. However, it is best to adjust the thermostat to comfort level rather than to any prescribed temperature setting.

MAINTAINING YOUR FURNACE

Your furnace is designed for maximum safety under all operating conditions. To insure service free operation keep the furnace clean and free of dust and lint. Follow the maintenance procedure as follows:

AFTER TWO WEEKS OPERATION

Remove the filter and clean with a vacuum cleaner. Replace with new filter after every two months of continuous operation. Do not operate furnace without filter.

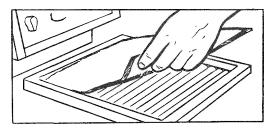
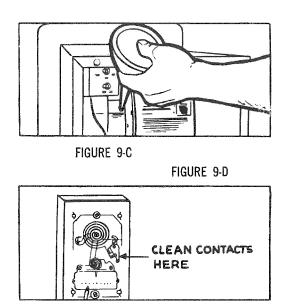


FIGURE 9-B

AFTER THREE MONTHS OPERATION

Oil air circulator motor with 5 drops per bearing of SAE 20 motor oil. Never use light machine oil. Check and clean thermostat contacts by drawing a piece of lint free paper through the space between the contacts.

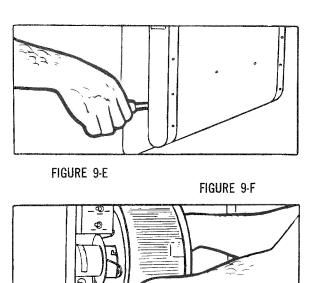


AFTER SIX MONTHS OF CONTINUOUS OPERATION

Remove the vent from outside the trailer and check for obstructions. To remove, lift upward after removing two screws near bottom of vent. Check vent louvers and combustion air passageways for leaves, dirt, etc. Remove deposits from top vent if deposits are present.

Clean outlets of air ducts with vacuum cleaner to remove lint and dust and insure clean air circulation.

Have a service man remove the air circulator wheel and clean it. To remove the assembly, turn the gas control knob to pilot, set current switch to Off and allow furnace to cool. Unplug air circulator motor and



remove nut on right side while supporting housing. Pull housing to right and lift assembly from furnace. Clean dust and lint from air circulator wheel and motor. Use ¼" Allen wrench to tighten wheel set screws to flat of motor shaft when reassembling, and see that motor ground wire is in place.

TROUBLE SHOOTING

Make the following checks if your furnace is not operating properly:

- 1. Check that there is gas in tank and valves are open.
- 2. Re-set any tripped circuit breaker switches.
- 3. Check to be certain that air filter is clean.
- 4. Check that air circulator is plugged into its power receptacle.

5. Check that pilot is on.

If furnace does not operate after these five checks have been made, contact one of the service depots listed on the following sheets.

TROUBLE SHOOTING

CAUSES & REMEDIES

Trouble - Pilot goes out

- a. Adjust pilot flame.
- If pilot will not remain lighted check tightness of thermocouple connection in back of gas control.
- You may have a poor connection in the electrical circuit call a service man to check the circuit.

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STATES AND CANADA HOME SERVICE

For FACTORY APPROVED SERVICE of your International furnace, air conditioner or Morphy-Richards Astral refrigerators, find the approved Service Point closest to you from the list below. Service points with no markings to the left of the name are qualified to service heating, air-conditioning and Morphy-Richards Astral refrigerators. Those with a single asterisk (*) are qualified to service International air conditioning and Astral refrigerators only (NO HEATING), and those with a triangle (A) handle Astral refrigerators only.

The area code number (where available) of each city is listed after the city. The individual phone number is given after the service point address.

All Approved Service Points carry a large supply of genuine International parts for furnaces and air conditioners. This will expedite service or parts for any emergency for your Heating or Air Conditioning needs as these servicemen have completed intensive factory service school programs, and are best qualified to service your International furnace and air conditioner. They are also well qualified to service your mobile home appliances. Many service points also do roof waterproofing, painting and other repairs.

If you should move to another location, this list will help you locate a Factory Approved Serviceman for your heating and air conditioning service needs.

ALABAMA	
Bessemer H. A. Wheat Birmingham Mobile Home Parts & Supp 5116 Bessemer Super Hwy. —HA. 5-2	
Butler Jack P. Deloach P.O. Box 139—459-3430	F-2
Daleville Daleville Home Appliance Co. Route 1-Box 15-2867	H-5
Evergreen *Evergreen Electric Shop—N-L Huntsville—205 Mobile Home Service Company 2900 South Memorial Parkway 539-7244	G-4
Mobile Best Trailer Sales 2850 N.W. 90, West—477-4796 Mr. Jim Taylor c/o Taylor Mobile Home Repair 3001 Government Blvd.	1-2
Montgomery *Renaud Refrig. Co., Inc. P.O. Box 1532 —262-7411	F-4
Sheffield—205 Mobile Home Service Company 1605 32nd Street—363-3075	A-2
ALASKA	
Fairbanks	C-4

Kleen Air Heating Service

Spenard Mr. A. F. Tischer c∕o Tischer's Burner Sales & Service 3303 Oregon Dr. − FA.2-3252 or FE.3-304	Hamilton Acres - 456-5987
	Mr. A. F. Tischer

ARIZONA

Flagstaff-602	C-4
Northern Arizona Gas Service 14 West Aspen St. —774-6671	
Holbrook	C-5
Denver Nicholas	Ç-3
330 W. Erie St524-3843	

^{*} Service for International Air-Conditioning and Astral refrigerators only. (No Heating) ▲Service for Morphy-Richards equipment only.

ARIZONA (Continued)

Kingman Davis Heating & Cooling	C-1
525 E. Andy Devine Ave SK. 3-3746	
Mesa	E-3
Complete Trailer Service 847 W. Main Street— WO. 4-9182	
Phoenix-602	E-3
City Trailer Service 105 S. 36th St. —275-1962	
Sedona	
Sedona All Service Box 502 —282-3530	
Sierra Vista	
Mr. Merle Sprott c/o Sprott Mobile Homes 456 Fry Blvd458-4852	
Tucson-602 Ted Walkers Trailer Headquarters 2632 S. Sixth Avenue -MA. 3-2595	F-4

ARKANSAS	
Blytheville—501 Poole Mobile Home Repair P.O. Box 1317 -72316—3-8947	A -5
Sam's Service 408 N. Broadway— PO. 3-7424	
Forrest City Almond's Repair Service 908 Redwood Dr. – ME. 3-4245	C-4
Ft. Smith Johnny Hayes Hayes Bros. Plumbing Co. 2210 No. "O" Street—SU. 2-5027	B-1
Hot Springs Murphy Bros. Refrig. —NA. 3-2598	C-2
No. Little Rock Tweedy Trailer Service Route 4, Box 190C—WI. 5-1064	C-3

CALIFORNIA

And	hein	
Mr.	Bostwick	
c/0	Midway Mobile Home Supplies	& Serv
200	West Midway Dr774-7012	

44219 E. Florida-658-2989

GALIFORNIA (Continued)	CALIFORNIA (Continued)
	La Mesa Hardy's Fix It Shop 7285 University—469-4173 Lompoc—805 K-6 Lompoc Trailer Center
Marvin's Mobile Service	113 N . "G" St RE. 6-2116 Los Gatos-408 H-4 Frank N. Stoddard Your Frunace Man 15560 Benedict Lane-356-2415
9097 East Rosecrans Blvd. Space #7 633-2627 Bishop—714 Edwards Mobile Home Service	Mariposa—209 G-6 Mariposa L.P. Gas Service P.O. Box 1144—WO. 6-3752
236 Willow-UP. 2-4921 Blythe-714 C. W. Covington	1640 Auburn BlvdWA. 5-2865
B. C. Electronics 9526 E. Hobsonway-922-2652 Cathedral City	Oceanside Trailer Supplies
Bradley's Mobile Home Service 257 Van Fleet—328-3941 Claremont—714 Jack's Mobile Home Service 8256 North Central Avenue 982-3943	Mobile Home Specialists 6517 Rocky Lane—877-6068 Placerville Mr. John H. Holder c/o Johnny's Mobile Home Service & Supplies #48 Broadway—622-2070
Compton Mr. Richard R. Tast c/o NIDIC Gas Appliance & Equip. Servic 1300 South Washington	Red Bluff-916
NE. 5-0912 or NE. 1-0184 EI Monte-213 C Arctic Sands 11429 Garyey Blvd443-1240	Ridgecrest Lowell Atchley A & W Heating & Cooling Service P. O. Box 847-FR. 7-6722
	-6 Riverside-714 L-9 Mr. Ray Jamsen c/o Ray's Mobile Home Service 4050 Reene Street-0V. 4-8153
Gardena—213 D Hilco Trailer Repair & Mfg. 1039 W. Rosecrans—DA. 9-7363	-3 Sacramento-916 F-4 Glenn's Trailer, Inc. 1640 Auburn BlvdWA. 5-2865
Hemet-714 L- Floyd Johnson c/o Johnson Air Conditioning Co. 25550 San Jacinto-658-7231	San Bernadino-714 L-9 Bradley's Welding & Trailer 821 N. Waterman-TU. 4-8896
Thrifty Boy Trailer Supply, Inc. 40581 Florida Avenue— 658-8404	San Diego—714 Hardy's Fix It Shop 7285 University—469-4173
Valle Vista Trailer Service	San Jose—408 G-4 Herb's Trl. Repair & Service

13100 Haga Drive - 227-7762

CALIFORNIA (Continued)		DELEWARE (Continued)		FLORIDA (Continued)		GEORGIA (Continued)	
San Leandro—415 AA Mobile Home Service 1405 150th Ave. —2 76-1903	G-4	Laurell Ruarks House Trailer Repair P.O. Box 97 —875-593 1	D-11	Ocala-305 (Continued) ▲Pot's Appliance Service Center Greenville North End-622-6212		Savannah Mr. E. T. Anderson c/o Castle Mobile Home, Inc., P. O. Box	:1314
San Pedro—213 ▲Shirley's Gas Appliance 1117 South Pacific Avenue—832-7919		New Castle—302 S & S Mobile Home Supply 241 So. Dupont Parkway—EA. 8-2694	B-11	∆Suburban Trailer Works & Park 2410 South Dixie Hiway-622-6249 Orlando-305	E-5	Hwy. 17 South, at 52nd St. Ext 232-47 Valdosta - 912	777 1-4
Santa Maria Mr. Leon M. Ramer c/o L. & M. Trailer Repair Service		Rehoboth Beach—302 A Suburban Propane Rehoboth Avenue Ext. —227-3331		Paul E. Dryander 5475 S. Orange Blossom Trail GA. 3-5648	E-3	*Humphrey Refrig. Inc. 1104 West Alden—CH. 2-5008 Warner Robins—912 Mr. Howard I. Wooden, Jr.	
1720 South Broadway - WA. 2-2741 Stockton - 209 Alken Company	F-5	FLORIDA		Palmetto Mr. George T. Davies c/o George T. Davies Mobile Home Ser		c/o Flamingo Mobile Home Service Cer Route #1 - Box 48 - 31093 923-1291	
2412 N. Wilson Way—466-2331 West Sacramento—916		Boca Raton-305 *W.D. Swartz Refrig. Service	1-7	Box #832-722-2875 Panama City-305	K-3	Waycross—912 Waycross Plumbing & Heating 305 Nicholas St. —AT. 3-7326	H-5
▲Quality Gas 1623 West Capital Avenue-371-4071		Box 765 —395-2420 Daytona Beach—305 *Fix-All Refrigeration	D-6	Mobile Home Service Center 5215 E. Highway 98 —785-804 1 Pensacola—305	J-2	IDAHO	
COLORADO		923 Volusia—CL. 2-0052 Eau Gaullie	F-6	Anderson Trailer Sales, Inc. 3825 Navy Blvd.		Boise—208 Wilson Heating Service	F-2
Aurora—303 Aurora Trailer Supply 1462 Iola Street—EM. 6-8110	C-8	Kirkland Company P.O. Box 605—254-8476 Fort Lauderdale—305	1-7	Mr. Edward Hurston c/o Capital City Mobile Homes, Inc. 2817 North Pace Blvd. —433-0269 —Htg.		2021 College Blvd. —342-3917 Grace —208	
Craig-303 Greeley Gas Company 390 Yampa Avenue-824-3221	B -5	Palm Gas Service 2190 Road 84-LU. 3-6830	1-/	*Cohron Refrig. & Air Conditioning 3106 W. Lee St. —HE. 3-4842		Custom Heating Company P.O. Box 234—425-3514 Idaho Falls—208	F-5
Heintz Plumbing & Heating 351 Ranney-824-3221		Gainesville Mr. Elmer G. Sowers c/o Sowers Heating & A/C Service		Escambia Trailer Repair Rte. #2, Box 627A4—45 6-1092 St. Petersburg	F-4	Sage Heating & Cooling 454 10th Street Lewiston	C-1
Colorado Springs—303 Baird Trailer Sales 5550 No. Nevada—634-0849	D-8	780 N. E. 23rd Blvd. Hialeah-305	1-7	Gilddon Mobile Home Service 4475 142nd Avenue		Mr. M. L. Fisher c/o Trailer Wrangles, Inc. North & South Highway—SH. 3-8316	CAS
Pikes Peak Trailer Supply 1729 S. Nevada Ave. –ME. 3-14 76		Palm Appliance, Inc. 517 West 49th Street—821-7441 Holly Hills	D (No. Pinellas Airport Post Office Branch—527-1350 Sarasota—813	G-4	Mountain Home-208 Mountain Home Trailer Parts	F-Z
Denver—303 Denver Trailer Supply 1740 So. Broadway—SH. 4-1081	C-8	Mr. Victor Cornwell c/o Pinewood Trailer Park—253-9738	D-6	Earl's Trailer Sales & Service 7707 So. Tamiami Trail— 924 -4448	9-4	Box 14—Route1—5 87-4577 Nampa—20 8	
Ft. Collins Bordon's Trailer Supply	B-8	Jacksonville Mr. A. H. Runyan c/o A.H. Runyan Heating & Cooling S	erv.	Sarasota Trailer Repair— 813 2594 12th St. — 955-6057 Tampa— 81 3	F-4	▲ Drum's Vista Liner Sales & Service Karcher Jct. Hiway 30-466-4232 ▲ Nampa Trailer Center	
1008 No. College Avenue Fort Morgan—303 Howell Trailer Service	B-9	1179 Cox Road—781-3034 Lake City—305	B-4	Paul's Mobile Home Service 13733 Nebraska Ave. –935-190 4		452 Caldwell Boulevard— 466-0022 P ay ette	
709 Gateway —867-6475 Grand Junction —303	D-3	Sweat Electric Rt. 3, Box 7A1 –752-4217 Lakeland	F-5	Tavenier Patrick Mobile Home Sales & Supplies Box 222-852-5464		Mr. Charles F. Schultz c/o Chuck's Heating Service Route #1 - Box 242—642-4040	
Mobile Home Service 1610 Bluegill Drive—242-6684 Trailer Home Rental Service		E. J. Mader 947 S. Florida		Tavares Ralph Wagner	E-5	Pocatello—208 Handy Service	F-4
U.S. Hwy. 6 & 50-243-2227 Lamar	E-11	Largo Mr. William Schott c/o Solar Ray Heating	D-1	Ralph's Mobile Homes East Highway 441 Titusville—305	E-6	Adams Drive Tuckers Appliance Serv. Center 326 East Center—233-4608	
Mr. James L. Allen c/o Allen Service & Repair 105 East Hickory —336-7162		10629 - 106th Street - North Leesburg	E-5	Cherrydon Mobile Homes 900 No. Washington—AM 73873	E-0	Twin Falls Mr. Jim Baker	
Leadville O.K. Appliance Service 115 East 7th Street	D-6	Mr. Clyde Havington Route 2, Box 358-G— 787-2176 *Heating & Refrigeration Service		Venice Thomas Trailer Service 923 Nokomis Avenue	G-4	c∕o Baker's Mobile Homes 412 Addison Ave. West—733-3358	
Loveland-303 Ellis Motor & Trailer Sales, Inc.	B-8	P.O. Box 111 Picciola Road—N-L Lynn Haven	K-3	Loranie J. Thomas <u></u> 3 <i>-</i> 6683		ILLINOIS	
Box 143, Hwy. 287 –667-3236 Pueblo–303	E-8	Refrig. & Power Specialties 913 Florida Ave. —AM. 5-5732		GEORGIA		Beardstown M. W. Hults Hults Electric	F-3
Diamond Trailer Sales Co. P.O. Box 608-544-5400		Marianna-305 *Waller Service Co. Box 57-HU. 2-3069	J-4	Albany-912 *Tom Sadler	G-3	Garden St. & Rte. 100-1431 Bloomington	E -5
Pueblo Mobile Home Service 3015 Elizabeth—LI. 4-1823		Miami-305 Appliance Service & Repair Company	j-7	1507 Avalon Ave. —HE 2-7984 Athens —404	C-4	Tom Grove Mobile Home Maint. & Repair S Shady Knoll Trailer Ct., R.R. #3 829-1459	
CONNECTICUT Devon		2325 N. W. 27th Avenue—635-3966 Jerry's Welding Service 2710 N. W. 36th Street		Dillard's AAA Mobile Home Corp. 140 Cleveland Avenue -546-8282		Blue Island Illinois Mobile Home Supply, Inc.	1-6
Mr. Darrell P. Downs 393 Bridgeport Avenue—TR. 8-0733		Miami Beach—305 Factory Authorized Service 21 4 5th Street—532-6339	1-7	Mr. Winston R. Gregg c/o Service Company 1244 Prince Avenue - (Rear)		14225 S. Western-FU. 8-0008 Bourbonnais-815	C-6
East Hartford—203 Mr. Norman R. Call Call's Mobile Home Service	D-4	Neptune Beach Mr. C. Ben Robertson		P.O. Box 883-Li. 3-4829 or Li. 3-337 Columbus-404	9 F-2	Bourbonnais Mobile Homes Service and Parts 932 -68 26	
877 Burnside_528-8629 New Milford_203	E-2	c/o Atlantic Blvd. Ice & Fuel Company 720 Atlantic Blvd246-4811		Trailer Gas Service 1439 Alta Vista Dr. –327-0231	5 0	Carbondale Mr. John Short	3-4
Mobile Home Heater Service Sherman Road, R. F. D. 2—EL. 4-3297 Waterford—203	F-4	New Port Richey—813 Wayne's Mobile Home Repair P.O. Box 1145	E -4	Conyers-404 Mid-Georgia Natural Gas Co. P.O. Box 116-Sales Dept.	D -3	c/o Short's Heating & Air Conditioning 716 Burlison—457-2285 Charleston	F-6
Walter Lamb Construction 34 Third Avenue—443-8543		New Smrna Beach Mr. John D. Dwyer c/o Nu-Way Trailer Service	D-6	–483-4161 East Point K. V. Byers	B-6	Mr. Gene Harpster Harpster's Coles County Gas Co., Inc. 617 West State St. — DI. 5-3993	
DELAWARE		1201 N. Dixie Freeway-428-6822 Ocala-305		2133 Mulberry – PO. 6-5039 Rome	C-1	Decatur—217 Complete Mobile Home Service	F-5
Dover-302 Lakeland Mobile Home Service South State Ext674-0180	C-11	Mr. Eugene M. DeLong c/o DeLong Repair Service Route #1 - Box 310		Mr. W. E. Winfrey c/o Winfrey Heating Service #34 Pairs Drive—234-8959	-	125 Pershing Rd. –877-1122 Steve's Mobile Home Service 639 E. Elm	
PAGE 2						* Service for International Air-Conditioni and Astral refrigerators only. (No Hea &Service tor Morphy-Richards equipment	iting)

ILLINOIS (Continued)		AWOI		INDIANA (Continued)		KANSAS (Continued)	
Des Plaines Mr. Eugene T. Boehle c/o Gene's M.H. Service		Bettendorf-319 Diamond Mobile Home Supply P.O. Box 542-355-3241	F-11	Goshen—219 Floyd's Service Co. 107 Mississippi	A-5	Topeka—913 Memory Lane Service Center 601 W. 57th Street—862-1953	B-8
815 East Oakton St. —Box 442—VA. 7- Freeport—815	5684 A-4	Burlington-319 Mesecher Serv. & Cleaning	G-9	Hammond Hoosier Mobile Home Htg. Service	A-2	Wichita-316 Specialized Service Company	E-7
Modern Plumbing & Heating 223 East Stevenson—232-5513 Granite City	H-3	1218 N. 8th St. — PL. 2-2394 Cedar Rapids—319 Earnest R. Courtney	D-8	6750 Calumet Ave. —WE. 3-7870 Hanover Jones Trailer Sales & Service	1-6	1912 West-Lot 21 Todd Mobile Home Supply 4217 S. Broadway-JA, 4-6371	
Mr. William Stonum c/o Bill's Mobile Home Service Co. Box 1064-R.R.#1-TR. 7-4966	11-3	3701 16th Ave. S. W365-5762 A Travel Trailer Sales		Route #1 –UN、6-5801 Indianapolis	F -5	4217 of Blocking - 341 7 007 1	
Jacksonville—21 A & R Repair Service	F-3	Hiway 149-30 West—365-2503 Council Blufts—712 Vern Clausen's Complete Mobile Home	F-2	Burrough's Mobile Home Service 3744 W. Michigan—ME. 1-2480 Riteway Heating & A/C		KENTUCKY Ashland606	B-10
R. R. 1–245-8815 Lockport–815	B-6	Service & Parts 2000 S. 10th St. —322-1724		3014 West Tenth Street—ME. 2-7665 Kokomo—317	D-5	Nelson's Trailer Service 4839 Boyd-325-3389	B-10
Ted's Service Company Route 1 Parker Road— HU, 5-8536 Marion	J-5	Davenport-319 AThomsons Son's Trailer Sales R.R. 2 - Hiway 61 South-323-0620		Mobile Home Service Center OOEW 394 South—GL. 2-9911 Logansport	C-4	Bowling Green—502 Mr. Edward Nickols c/o Hunt's Trailer Sales & Service	D-6
Edwards Trailer Sales R. F. D. #1 Melrose Park—312	5 4	Des Moines—515 Al's Trailer Repair 5506 4th St. —262-9437	E-6	Mobile Home Service Center R.R. 3, Box 347A Madison		#31 West By Pass —843-8448 Corbin	D -8
Schrader Mobile Home Service 1950 River Road	G-4	Mr. Merrell Steele c/o Tink's Mobile Home Repair Servic	e	Mr. Eugene Eversole c/o Madison Heating & A/C Company		Mr. Jerry Poynter Route #2 - Box 70-127 Elizabethtown	C-6
Moline—309 The Novak Service 302 5th Avenue —762-940 4	C-3	3910 East 14th Street—2 66-0908 Claude Pett Trailer Repair 3622 5th Ave. — CH . 3- 6771		2050 Wood Street - 47251273-3053 Marion-317 *Dickens Refrig. Service	D-6	Smith Mobile Home Service P.O. Box 44	
Morton—309 Ripper Mobile Home Rt. 150—264-1691	D-4	Iowa City—319 Mr. Eugene Tisinger		1217 So. Branson St. —NO . 4-5911 Michigan City—219	A-3	Fort Campbell-615 Mr. Anthony Centrellee c/o Tony's Mobile Home Repairs	
Quincy David V. Ross R.R. #7	F-1	c/o Gene's Mobile Home Repair Servic P.O. Box #750-338-7247 or 338-5863 Sioux Center	e C-I	Brinckman Service Route #5 Box 417—3 25-0887 Monticello	C-3	119 Woodland Trailer Court—431-5312 Florence Mr. Howard Henson	A-8
Rockford—815 Eleventh St. Mobile Home Supplies 3333 Eleventh St. — 963-1660	A-5	Mr. Marvin L. Fedders c/o Mobile Home Service Center 154 Seventh Street N.E.—722-1675	•	Loyall Fischer R.R. #3-853-3293 Muncie	E-6	c/o Henson Mobile Home Service #75 Sanders Drive —341-0361	
Bill's Mobile Home Service 4114 11th Street— 963-9515		Sioux City Mr. Bob Frakes	C-1	Mr. Ross Hartley c/o Hartley Heating Supply Company 1101 South Liberty—282-5914		Lexington The Robert F. Brown Company 1693 Margate Drive	B-8
Urbana Jim's Mobile Home Service Rt. #1, Country Club Heights	Ē-6	c/o Allied Services 2021 South Cleveland— 6-4241 *Grubel Retrig. Co.		New Carlisle Mr. Vernon Ewell Sr.	A-4	252-1553 & 299-1878 Mr. W. E. Vannatter c/o Central Kentucky Refrigeration	
James Sullivan—367-2997 Waukegan—312 ▲Park City Service	A-7	2415 4th St. —20493 Waterloo —319	C-8	R. R. 1—N-L North Judson Andy's Mobile Home Htg. Serv.	B-3	1059 New Circle Road—252-8344 Louisville—502	B-6
Chestnut & Marshfield-662-2596		Marvin's Mobile Home Repair Box 2544, Sta. A-AD. 2-9019 ASam Annis & Company		506 Ohio Street Osgood		Central Mobile Home Service 4905 Dixie Hwy. —447-3721 Madisonville—502	C-4
INDIANA Bluffton—219		Box 66 - Rainbow Drive—234-1529 Webster City—515 Mr. Harold C. Nelson	C-5	Mr. A. W. Lemen c/o Reynolds Gas Company, Inc. 215 South Sycamore Street— 675-6001		Mr. Hershel O. Young c/c Young's Mobile Homes U.S. #41-South—TA. 1-3212	
Mr. Harold L. Wolf 406 Westfield Drive - 46714 824-3778		Keens Service Center Highway #20—East—TE. 2-5715		Peru-219 Don's Mobile Home Service P.O. Box 402-MU. 9-9553	C-5	Morehead Mr. Clay Perkins	B-9
Clermont—317 Robert D. Martin B & M Heating	J-6	KANSAS		Portage-219 Mobile Home Service Co. 2646 Dombey Rd962-1675		Perk's Heating & Plumbing Co. Flemingsburg Road—784-5232 Mount Vernon	C-8
General Delivery—AX. 1-2185 Crawfordsville—317	E -3	Dodge City—316 Ross Heating & Plumbing Co. 300 First Ave.—HU. 3-3101	D-4	Richmond—37031 Creech Bros. Trailer Service	F-7	Mr. R. H. Hamm c/o R. H. Hamm-Marketter Box 298	
Childress Mobile Homes 1301 So. Mill Street— EM. 2-609 1 Decatur—219	C-7	Garden City—316 *Cook Refrig.	D-2	321 S. W. 4th St. —(Non-dial) 37031 Seymour—812 Mr. Kenneth Findley		Muldraugh Faulkner Electric Service	C-6
Adams County Trailer Service, Inc. 803 N. 13th Street—3-3138 E. Indianapolis	F-5	1901 North Main—B.R. 6-3388 Mr. Larry Kliesen c/o Coast to Coast Store		c/o Kenneth Findley Mobile Home Ser R. R. #4-522-5602 Shelbyville-317	vice	P.O. Box 367—WI. 2-3982 West Paducah Mr. Charles E. McAtee	D -3
AAA Heating Service 3544 Biscayne Road		120 East Chestnut Street BR. 6-7962 or BR. 6-5471 Goodland	B-1	Mr. Leland Lusk c/o Lusk Ice and Heating #53 West Fourth Street—EX, 2-2593		c/o Mac's Trailer Repair Route #1 - Box 101—44 2-1806	
Elkhart-219 Heilman Heating & Air Conditioning	A-5	Goodland Sheet Metal 1121 College Ave.		Terre Haute Mr. Thomas		LOUISIANA	
911 Plum Street —JA. 3-0980 Evansville—812 Tucker's Mobile Home Service	K-2	Great Bend—316 K & T Mobile Home Service 800 Frey Street—3- 870 3	C-5	c/o Thomas Mobile Homes, Inc. 2300 Lafayette Avenue Veedersburg—317		Alexandria—318 Valentine's Refrig. & Air Conditioning P.O. Box 5114	G- 3
3304 N. Baker Ave.—NA. 2-5597 Farmland		Manhattan—913 Williams Appliance Service 224 Paynty—PR. 8-3571	B-8	Mr. Leon Stephens c/o Stephen's Mobile Home Service 501 West Fourth Street—294-2359		Baton Rouge—504 Mr. Harry Cloud c/o Cloud's Trailer Service	
Mr. Eugene Stanley c/o Stanley's Furnace & Sheet Metal R. R. #1 - Box 23—55 86		Merrian Mr. Wayne Nicholas Mobile Home Service	C-8	Warsaw Mr. C. Holland	B-5	5650 Florida Street—924-6970 or 926-1 Bossier City—504	960 F-I
Fort Wayne Mr. Steven Tharp c/o Tharp Heating & Air Conditioning	C-7 1, Inc.	9004 West 50th Terrace Ottawa-913	C-10	Holland Mobile Homes U.S. #30 West W. Lafayette—R1. 3-8484	D-3	Bamburg Mobile Home Repair 607 Edgar St., Box 5531 –423-2183 Houma	J-4
5009 Avondale Drive—744-4126 Frankfort—317 Wyatt & Son Mobile Home Serv.	E-4	Mobile Home Service Pat Maloney 116 W. 3rd St. —CH. 2-4909		52 Inn, Mattox & Sutton U.S. 52 North—(Non-dial) West Terre Haute	G-2	Mr. Richard A. Herndon c/o Rickey's Repair Service 2601 East Main Street —VP. 3-8834	
Highway 39 North—R. R. #7 654-6838 & 654-5680 Huffer Trailer Court—654-5680		Salina-913 A & M Mobile Home Service 625 So. Broadway-TA, 7-7505	C-7	Mr. Hurley H . Green Avenue Mob. Home Serv. & Sales 100 E. National— D-078 3	J- L	Lake Charles—318 Mobile Home Supply 2210 Highway 171 North— HE. 6-087 3	1-2

LOUISIANA (Continued)		MICHIGAN (Continued)		MICHIGAN (Continued)		MISSOURI	
New Orleans-504 R & G Mobile Home Specialists		Caro-517 Bernie's Trailer Sales	H-6	Whitehall-616 Crystal County Mobile Haven	H-2	Columbia Hawkin's Service—2-4749	C-6
11800 Chef Memteur Highway—242-2313 Mailing address P.O. Box 177 Hahnville, Louisiana		1510 E. Caro Road—OS. 3-3835 Davison—313 Mobile Home Service	1-6	2701 Crystal Lake Road—TW. 3-2102 MINNESOTA		Crestwood Mr. Gunthrie (Gus) Hill 9618 Highway 66 —VI. 3-6990	
▲ Pittman Stove Works 200 N. Clark Street—482-1323		G 1057 Carlson—P1. 2-0016 Detroit Eastland Mobile Home Service	J-7	Alexandria Mobile Home Adjusting Service		Fenton Tom & Jerry Service No. 1 W. Lark Dr. —DA. 6-0556	D-8
MAINE		15597 Eastwood—3 7 1- 6 14 7 East Tawas	F-6	Route #4 - Box 13		lberia-314	E-6
Auburn	F-7	R. A. Meyers Company	г-0	Austin Robert Berg	K-2	Ponder's T.V. Service—5W, 3-3141 Jefferson City	C -3
Mac's Oil Burner Sales & Service McFalls Road, RFD #4, Box 50 —784-09	71	113 E. Tawas Lake Rd. –FO . 2-2091 Edmore–517		Trailer Village 1810 East Oakland		Mr. Sheldon Gentry c/o Mobile Home Service & Supply 1230 Jefferson Street-635-3062	
Caribou-207 Loring Trailer Sales & Service R.F.D. 2-492-1311	A-10	Mr. DeMott c/o DeMott Plumbing & Heating 1459 East Main Street—4 27-5229		Bloomington Jerry's Mobile Home Repair 4689 Morris Lane—881-3623	1-6	Joplin-417 AS. & S. Gas Repair Service	
Eliot Mr. Edward R. LaMarca		Escanaba Mr. Jerome Deloria	D-I	Duluth-218 F- Hynnek Mobile Home Repair	6-G-7	54th and Main Kansas City—816	C-3
c/o Mobile Home Service P.O. Box 62-D - Route #236		c/o Deloria Sales 1412 Ludington —ST. 6-6097		4350 La Vague Rd. -RA. 7-4044	6.5	Mr. Donald Asbell c/o Mobile Home Service Company	U- 3
*Haley Refrig. Service	E-8	Farmington Trailer Maintenance Co. 20832 Tuck Road	J-6	International Falls—218 Riverside Trailer & Cabin Ct. Box 95—283-3474	C-5	8620 East #40 Highway—WA. 3-5555 Kirksville	A-5
21 Clinton St. -1847 Pridham's Oil Burner Service		Gaylord-517	E-4	Minneapolis—612 1- Warren's Mobile Home Repair	5-H-6	Williams Htg. & Sheet Metal Co. 610 N. Marion	
Griffin St. —127—Gardiner 582-3930		Paul Kammeyer U.S. 27, So. –732-5740		1313 104th Avenue N. E. -784-76 44		Knob Noster-816	D-4
Young's Mobile Home Service	E-7	Grand Rapids—616 Mr. Donald Seifert	1-3	Moorhead-218 Twin City Mobile Home Repair	F-1	B & R Supply Company LO. 3-2731	
9 Highland Terrace—3 64-2888		c/o Home Heating Company 335 Indiana Ave N.W4 56-86 15		1212 N. 14th StCE. 3-1589 New Richland-507 Olson Sheet Metal & Plumbing	K-5	Louisiana Mr. Mackie D. Love c/o Appliance Service Center	
MARYLAND		Michigan Trailer Ct. Sales & Service 4044 Division Ave. So. —LE. 4-4965		465-8013 Rochester	J-6	223 North "B" Street—SK. 4-5516 Parkville	D-1
Baltimore—301 Hensley Home Service Co. 760 Melville Avenue—467-8021	C-9	Howell Mr. Donald L. Clark c/o B & C Heating		Mr. Tom Stensrud Stensrud Trailer Service 230-10th Ave. N.E.	3-9	Mr. Edward L. Boyd c/o Ed's Mobile Furnace Service 5918 47th Way N.W.—SH. 1-1138	₽* 1
Piney Point Mr. Floyd Thompson		2151 Brighton Road - Box 224—11 7 3』 Iron Mountain—906	C-7	St. Cloud-612 Mr. Ken Mokler		Poplar Bluff Bill's Mobile Home Service	G-8
c/o Thompson's Service—994-0539 or 994-1269		Donald Hamby Star Route,Box 82—54 2-9018		c/o Mobile Home Service 156 Cloverleaf Park-252-6078		R. R. #3, Hwy. 60 East \$edalia	D-4
White Plains-301		Ironwood-906 Garvey Plumbing & Heating	B-5	St. James		Mobile Home Service and Supply Route #3-Box 25—TA, 7-0234	D-4
Jack Blair & Company U.S. Highway #301 –934-8921		600 Cloverland—Phone 785 Jackson—517	J-5	Mr. Clarence Haseman c/o Haseman Service		St. Charles	D-8
MASSACHUSETTS		C.E. Landon Mobile Distributors 238 W. Euclid—ST. 2-7111	3-3	Box 45—3 75-3501 ₩inona	J-7	Joe Jerobek 83 Rosewood Drive —RA. 4-6807	
Chelsea−617 ABrian D. Fiske and Associates		Kalamazoo-616 R. Paul Mobile Home Repair 8542 So. 131 HwyDA, 7-3115	J-3	Mr. Harold Peterson c/o Modern Oil Burner Service, Inc. 213 Center— 8 -2 17 4		St. Louis Mr. Perry Hill c/o International Service Division	
23 Willard Street—243-2808 North Adams	A- 3	John Weissner 822 Cobb Avenue – Fl. 3-1087		MISSISSIPPI		3435 Chouteau Avenue—PR. 1-3933 Union	D-7
H. A. George Bottled Gas & Oil Burner Service 651 Ashland Street—MO. 3-6652		Lansing-517 Mr. John F. Beardslee		Biloxi-601		Mr. Austin J. Stephen c/o Stephen's Mobile Home Service 415 Koelling Avenue—LU, 3-3448	-,
	C-7	c/o Lansing Coleman Company 702 North Pennsylvania Ave. –484-36 0	\$1	Mr. Henry J. Blanchard c/o Mobile Home Air Conditioning Sa	les	Valley Park	D-8
Mobile Home Serv. & Repair 25 Saybrook Rd —SW . 1-1801		Marquette-906	B-1	964 Dewey Circle - 432 -1 190 Col umbus - 601	E-7	AMCO, 125 W. Hwy. 66 Nelson Moses-Valley-5-8838	
Templeton Mr. L. P. Andrews	B-6	Bob's Awning & Bike Shop 1616 Kimber Ave. — CA. 5-0817		Southern Trailer Dist. P.O. Box 282-434-6211	-,	Waynesville—314 Central Trailer Repair	E-6
Willows Trailer Park Athol Road—939-8147		Pontiac=313 Jerry's House Trailer Service	1-6	Gautier-601		Rt. 2 Fort Leonard Wood Main Gate—PR. 4-2302	
	C-4	3676 Grafton – 335-7748 Port Huron – 313	1.7	▲Mobile Home Supply Company Hiway 90— 762-7499		Mail Gale=1 R. 4-2502	
Mitchells Mobile Home Repair & Parts #2 Fedora Trailer Pk., Rte. 202		Trailer Rental Service 2701 Howard St. –982-8586	• •	Southern Trailer Dist. —332-8994 Handsboro	1-6	MONTANA	
LO. 8-5125		Saginaw-517	H-5	Coast Mobile Home Repair Ralph LaPosser—Box 281	. •	Billings-406 Bill's Mobile Home Service & Supply	E-7
MICHIGAN		Galen's Trailer Service 201 North 24th St. —7 54 -989 1		Jackson-601	F-5	101½ Moore Lane —252-2238	
Adrian	K-5	Michigan Trailer Lodge 4232 E. Genesee Ave. — PL. 3-2991		Mr. W.M. Singletary c/o Television Appliance Service Co	., Inc.	Mr. Kenneth L. Hofferber c/o Kenny's Heating & Service	
Adrian Oil Burner Service 3438 E. Toledo Road—Rt. #2		South Haven	J-2	311 West Pascagoula=354-53 67 Southern Trailer Distributor, Inc.		236 Prickett Lane—245-3996 **Speed Mobile Homes	
Allen Park-313 John Marshall	G-10	Enders Mobile Home Specialist St. Joseph	J-2	P.O. Box 5806 –939-267 4	6.4	22nd and 4th Avenue North—252-9222	
6637 Lorne- DU . 2-3323		Mr. Howard W. Harris c/o Harris Hydronic Heating Company		Lawrel Mr. C. Homer Hicks	G-6	Black Eagle—406 Tom Wardall	
Battle Creek—616 Bob Frank Trailer Sales	J-4	2900 Niles Avenue - 983-1621 Taylor - 3 13	G-10	c/o Hicks A/C & Heating Service Wansley Drive, P.O. Box 651		Wardall Mobile Homes P. O. Box 706 Haver Hwy. —452-547 2	2
1416 W. ColumbiaWO. 2-8659 Lakeview Hardware & Supply 660 Capital Ave. S.WWO. 2-7565		Jim's Mobile Home Service 26027 1st-CR. 8-1845		428-0034 or 428-8112 Meridian—601 Akins Mahila Hama Salas	F-7	Bozeman—406 Mr. Tschache c/o O Bar J Trailers, Inc.	
Triangle Sales Company		Traverse City-616 Pine Grove Trailer Sales, Inc.	E-3	Akins Mobile Home Sales 615 50th Ave., Hwy. 11 South 482-6336		900 North Seventh - Box #716	
993 E. Michigan— ₩O. 2-5 53 7 Benton H arbor—616	J-2	420 Munsom Ave. – Wl. 7-6561 Warren – 313	J-7	Vicksburg		586-6104 or 587-7259 Butte-406	D-4
Friendly Heating Company 2197 Territorial Road	- -	AAA Mobile Home Service 2544 Nita-755-0870	J-,	Mr. M. O. Thornell c/o Thornell Refrigeration Service 503 Dabney Ave. –638-194 2		Dean Doak Trailer 2100 Harrison Ave. -792-2329	- •
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MONTANA (Continued)		NEW HAMPSHIRE (Continued)		NEW YORK (Continued)		NEW YORK (Continued)	
Glasgow-406 Char-El Trailer Sales-228-9223	B-9	Laconia-603 Larson's Mobile Home Service	E-4	Canandaigua—315 Patio Motel & Trailer Park RFD #2—394-4377	C -5	Rome Liberty M. H. Repair	C-8
Glendive—406 Char El Mobile Home Sales and Heating —365-5000	C-10	R. F. D. #1-LA. 4-5993 NEW JERSEY		Central Square Mr. William H. Glenn		Tuxedo Trailer Park—FF. 7-5341 Sidney Mr. Rolland A. Leonard	E-8
Great Falls-406	C-5			c/o Glenn's Home Heating-NO. 8-3777		#15 Oak Avenue -LO . 3-5063	
Falls Mobile Home Center, Inc. 3434 Tenth Avenue South—4 54-0712 Havre—4 06	A-6	Avenel-201 Murray's Mobile Home Service 2''K'' Street-634-4140	1-1	DeWitt-14 Mr. Kenneth Sebren Ken's Mobile Home Service	C-7	Syracuse—315 A Foland Sales Incorporated 407 North Midler Avenue—463-1829	C-7
Klabunde Mobile Homes & Htg. Highway #2 East— 265-4732		Hammonton—609 Domenico Oil Company	H-3	Erie Trailer ParkLot #49 -G1. 6-6507 Geneva	D- 5	Sutphin Supply Corporation 914 No. State —472-7514	
Kalispell-406 Greg's Mobile Homes & Heating	B-2	762 Twelfth St. _LO . 1-1583 Keyport	E-5	Mr. Michael G. Barry 292 Castle St. —789-6751		Unadilla Mr. Carlton L. Yanson	
City #7—Highway #2 —756-7500		*Mr. Harry F. Tracy, Jr.	L-3	Glens Falls	C-11	c/o Yanson's Mobile Home Service S.U.T.CR.D. #1-563-2043	
Lewistown—406 Hank's Trailer Sales & Service	C-6	c/o Tracy's Refrig. & A/C #16 Locust Grove Trailer Court		Grey Electric Company Sunnyside Rd., Rte. 1—RX. 2-0872		Vestal-607	E-7
Box 713 - By Pass Highway— 538-5075 Missoula—406	C-2	787-4480 Lyndhurst—201	F-3	Huntington Station, L.I. Mr. R.G. Hand		Dick's Mobile Home Service 204 Vestal Parkway— N-L	
Rangitsch Bros. Trailer Sales & Htg. Highway #10 West-549-4270	C-2	Oberholtzer & Son P.O. Box 252-933-0474	F-3	88 East 23rd Street—HA. 1-5797 Islip Terrace, L.I.		Wyandanch, L.). Irving Helman	G-2
Mr. Orville D. Bonebright Thrasher's Heating Service 1800 South 5th—West		Neptune Bowker's Mobile Home Service P.O. Box 281–774-0294	F-6	Mr. Joseph Aquilla c/o Personal Mobile Service 254 Rockaway Street—Juniper 1-3482		Power Cleaning Corp. #3 15th Street—MI. 3-7344	
NEBRASKA		North Cape May Mr. E. William Conover		Johnson City-607 Joseph R. Fredette	€-7		
Albion-402	D-8	c/o William Conover - Heating Contract 304 Arctic Avenue— 886-5306	or	c/o Endicott Oil Burner Service Death Valley Rd., R.F.D. #2—P1. 8-7	764	NORTH CAROLINA	
Miller Trailer Sales	IJ-0	Northfield-609	I-4	Ken's Trailer Repair Service		Asheville	B-3
317 Main St. —395-2170 Grand Island —308	E -7	Chet Barr Refrig. & Air Cond. 107 Putting Green Avenue—MI. 1-6486		215 Trailer Village—729-3766 or 785-59 Kingston—914	712	Asheville M. H. Serv. Center 50 Elkwood Avenue—AL. 3-4444	
Mr. Albert O. Snyder	- '	Trenton-609	F-4	Mr. Bob Amsler		Black Mountain—704	B-3
c∕o Snyder Heating & A. C. 416 West 11th		Henry Ezzo Mobile Home Service & Repair		c/o A & W Mobile Home Service Albany Avenue Extension		Service, Inc. 114 Second St.	
Mr. Warren Tankesley c/o Warren Tankesley Mobile Home Re	nair	Old Trenton Road—44 8-0853		Lathan Trailer Sales - 338-8711		Biscoe	
1720 South Lincoln –384-0602	pun	NEW MEXICO		Lackawanna-18	D-2	Mr. Bill Hall c/o Bill's Service Center	
Lincoln-402 Mr. Edwin D. Koehler	E-9	Alamogordo	E-9	Poole's M. H. Parts & Service 1883 Electric Avenue		Box #284 -8-8176 Cameron	
c/o Ed's Trailer Service & Repair 3250 Adams - Lot #27—434-4883		D.M.H. Supply	. ,	825-7423		Mr. Eugene B. Bush	
Mobile Home Supply		Box 429 Alburquerque—505	C-8	Little Falls Steele's Mobile Home Service	C-9	c/o Gene's Trailer Maintenance Route #2—4 97- 33 6 3	
2630½ Adams St434-2085 Ft. Crook Mobile Home Service & Supp	lies	Gunn's Travel Trailers, Inc. 7707 Menaul, N.E. –299-769 4		R.D. #3 Massena—315		Fayetteville Mr. Lee E. Rorschach	
4014 South 13th Street_731-3833	1163	▲Charles Z. Mitchell Refrigeration		Mr. Floyd Payment		c∕o E & L Service Company	· 1
Mr. Marvin Stevens c∕o Marve's Mobile Home Service		5127 Sunningdale N. E. – 256-9651 Mr. Edwin L. Osburn		#11 West Oreies Street 909-7525		1020-D Robeson Street, P.O. Box 307 484-6566	2
11006 Harney - P. O. Box 1515,		New Mexico Trailer Repair 10921 Acoma Rd. S.E. –299-1986		Montgomery Arnold Puff	F-10	Jacksonville	C-9
Peony Park Station—333 -6 281 Ord—308	D-7		F-10	Arnolds Mobile Home Parts & Service		Eastwinds Mobilehome Supplies 347–1938	
*Anderson's Air Conditioning 728-5131		Harvel Appliances P.O. Box 161—TU. 5-2938		RFD 1, Route 17-K -JO . 1-3 760 Niagara Falls		Midway Park—919 Eastwinds Mobilehome Supplies	C-9
S. Sioux City	B-10	*McNatt Refrig. Service 629 Madrera		Mr. Eugene Trent		Highway #24 - East—347-1938	
Niel's Mobile Home Service 1201 1st Avenue		Grants - 505	C-7	c/o Lucky M.H. Repair & Service 9370 Pine Avenue— BU. 3-7629		Raleigh—919 Mr. Charles W. Black	B-8
Sidney-308 *Hand's Refrigeration Service	D-2	Trailer Parts & Service P.O. Box, 2273 Milan Sta. — N-L		Norwich Hoke Heating Service	D-8	c/o Black's Mobile Home Serv. Center Route #2 - Poole Road— 828-7378	r
Rte. 2, Box 25-254-3013		Roswell-505	D-10	Box 281 - R.D. #1 334-2577		Mobile Home Repair Service	
Valentine—723 Swanson Electric	B-5	Hoffman Plumbing Company 508½ N. Richardson —MA. 2-5050		Ogdensburgh—315	A-2	Box 703-708 Downtown BlvdVA. 8-5 Winston-Salem	5419
423 W. 2nd St.		Santa Fe-505 Cotton Butane Company, Inc.	B-9	Morning Star Mobile Village R. F. D. #1-393-0890		Mr. Steve Stephens c/o National Mobile Home Service	
NEVADA		Box 4037 –982-3563		Olean-716	E-3	P.O. Box 4067- North Station-723-211	11
Las Vegas-702	G-5	Socorro Socorro Butane Company	D-8	Dom's Mobile Homes P.O. Box 146 -FR. 2-8632			
Lomker's Trailer Service 451 N. 11th St. —DU. 2-887 2		Box 34		Plattsburgh—518	A-5	MARKII RAMANA	
Vegas Trailer Supply		NEW YORK		Mr. William Gray Box 320, R.F.D. #1 -JO . 1-3820		NORTH DAKOTA	
2808 - 10 Fremont Street - 382-7913 A Vegas Trailer Service		Albion-716	C-3	Pomona—914 Pat Swain Heating & Electric Repair		Bismarck—701 Mobile Home Service Company	
2808 East Fremont Street	. .	Allen's Mobile Home Service 14116 Ridge Road—R.D. 4—LT. 9-930		74 Quaker Rd. HA. 9-4732	= 10	Box 482 - Highway #83 - North— 255-170	
Reno—702 Old Orchard Trailer Supply	C-1	Altamont-518	,	Poughkeepsie—914 Ken's Mobile Homes Heating & Air	F-10	Devils Lake—701 Tuchscherer Furnace	C -5
295 So. Virginia—3 29-022 3 Mr. Andrew C. Ross		▲La Morder Trailer Sales —355-2691 Auburn—315	C-6	Conditioning Noxen Rd., R.D. #2 -GL. 2-5095		818 Kelly— MO . 2-3 797 Grand Forks	C 7
c/o Bobs Trailer Repair 775 Gentry Way #59- FA. 3-0153		Cuddy & Geherin	C-0	Riverhead		Mr. Clyde Bulock	C-7
7,5 Ocimy Huy #57-1 A. 5*V[55		77 Clark Street—253-5461 Blossvale—315		Mr. John Weidner Rollin Trailer Sales		c/o Service, Inc. 1426 South 19th Street -774-5920	
NEW HAMPSHIRE		Mr. Howard J. Dillman c/o Dillman Mobile Home Service		882 Harrison AvenuePA, 7-0917	C 4	Jamestown—701	E-5
Hudson-603	A-3	Pine Haven Trailer Ct., R.D. #1-337-46	68	Rochester—716 Mr. Robert H. Kittle	C-4	Clark's Repair Service 803 7th Ave., S. E. —252-3031	
Mr. Lawrence E. Olson Olson's Oil Burner Service		Cambridge—518 Mr. Непгу S. Bates, Jr.	C-11	c/o Complete Trailer Service #14 Dalewood Drive —FR. 7-4510		Minot Thomas Wilson	C-3
Darlene Lane, Box 614-TU. 3-7248		#8 North Parks Street —677-3 421		Gordon's Mobile Home Service		Mickey's Trailer Court	
* Service for International Air-Condition				1470 Clinton North—FI. 2-8115			
and Astral refrigerators only. (No He **Service for Morphy-Richards equipment						PAC	GE 5

оню		OHIO (Continued)		OREGON (Continued)		PENNSYLVANIA (Continued)	
Akron-216 Art's Mobile Homes Service 380 Columbine AveMA. 8–1220	D-9	New Philadelphia Schwartz Mobile Home Sales 1731 E. High Avenue—4-2043	F-9	Bend—503 Mr. Gene Patterson c/o Ideal Gas & Appliance		Factoryville Mr. Stanley C. Thompson c/o Chuck's Mobile Home Service	B-9
Ashland Mr. Melvin C. Hughes c/o Hughes Trailer Accessories 152 Orange Road—4-4526	E-7	New Vienna—513 Drake Trailer Service 2 Miles North of 73 at State Road 729— 987 -3501	J-4	Box 706—382-3823 Empire—503 Harbor Service 170 S. Broadway—888-4369	€-1	#87 Lake Winola Road—Whitehall 5-7 Hawley—717 Robert Laabs R.D. #1, Box 277—226-4957	7651 B-10
Astabula Herb's Mobile Home Service 5713 Dunbar Avenue—997-2464	B-10	Niles—216 Ralph's Mobile Home Sales and Servic 521 Youngstown Rd. —0L. 2-1333	D-10	Eugene—503 Ed's Burner Service 535 Pearl St.	D-2	Hummels Wharf Mr. Foster S. Shrawder, Jr. c/o S.R.S. Electric	
Bedford Heights Bob's Mobile City, Inc. 26021 Aurora Road—232-1428 & 232-	C-9 -1429	N. Canton—216 Mr. Ed Swigart 1245 N. Main St. —HY. 9-6519	E-9	P.O. Box 3222 -D1 . 5-6016 ▲Eugene Trailer Sales & Service 1930 Empire Park Drive342-2413		P.O. Box #95-743-4572 or 743-4573 Jennerstown-814 Kreger Mobile Home Service & Repai	
Belpre-304 Wood Mobile Home Rt. #1-423- 7 323	1-9	Ravenna Vickers Trailer Sales 3002 State – Route #5	D-9	▲Magic Gas & Appliance Company 110 Hiway 99 North—344-2283 Klamath Falls—503	G-4	P.O. Box 117-MA. 9-6222 Johnstown Leckey Mobile Home Service	E-4
Brookpark—216 Mr. Kenneth E. Neufer c/o Ken's Mobile Furnace Serv. 13312 Starlite Drive—884-3753	B-6	St. Clairsville—614 Storts Service Box 84—695-1597	G-10	Mr. Warren Poole c/o Poole's, Inc. 3125 South Sixth—TU. 2-2801		1220-30 Wm, Penn Ave53 9-6464 Lebanon TV Appliance & Heating	E-8
Bryan—419 Rohr Heating & Service	C-2	Sandusky-419 Best Mobile Home Supply 615 Horseshoe At West Monroe-625-10		Robert L. Schiotfeldt 3617 Boardman Ave.—TU. 4-8436 Madras—503	C-5	Box 519 – 273-1261 Middletown D & R Mobile Home Service	E-8
207 No. Walnut St636-1668 Celina-419 Kinnison Tin Shop	F-2	Springfield—513 Horton Furnace Company 121 Snyder Street—322-8886	H-4	Bill Johnson Furnace Sales P.O. Box 536—4 75-3566 McMinville	B-2	1275 Vine St. —Mtd. Route 717-944-6008 Mt. Aetna—717	
419 W. Warren Rd. —586-248 1 Cincinnati—513 Dillingham Mobile Home Serv. 330 Reading Road —821-8844	K-1	Stony Ridge—419 Stony Ridge Garage, Inc. 827-2881		Mr. Ben Bunn c/o Bunn's Trailer Service Junction of Highway 99 West & 18		Homer Gassert—933-4237 New Castle Rice Mobile Homes	C-1
Franks Mobile Home Supply 8269 Robert Ave. —521-0272 Cleveland—216	C-8	Toledo—419 Mr. Tennyson Jordan c/o J & M Heating & Service 5050 Prestler Road - 43615—536-6284	C-4	472-6181 Medford-503 Kennedy Fuel Oil 922 Boardman	G-3	Rte. 422W R.D. #2-OL. 8-9851 Penfield-814	C-4
C & R Mobile Furnace Service 4958 Grayton Rd. —CL. 2-2943 Columbus—614	H-5	Toronto-614 Brewster Mobile Homes 1104 No. 4th St L.E. 7-1526	F-11	P.O. Box 191-779-1515 Milton-Freewater-503 Milton-Freewater Appliance Serv.	A-8	Mr. Andre Ireland R.F.D. #1-637-5389 Reading-215 Ash Mobile Home Serv. & Sales	E-9
Authorized M. H. Service 2928 Westerville Rd. —267-8339 Dayton—513	1-3	Vienna—216 Mr. William H. Hagood c∕o Tri-City Mobile Homes, Inc.		904 Evans St. —938-3532 Myrtle Point—503 Suburban Gas Service	F-7	1144 Robeson St. – 376-2290 Saxonburg–412 International Oil Burner Service	
Mr. Jim Kirchner c∕o Jim's Mobile Home Supply 3895 North Dixie—2 78-5887		Route #170 - Box 216— 856-230 3 Wellsville Smith Heating	F-11	420 8th St572-2722 Portland-503 ' Crown Trailer Supplies	B -3	352-1918 Sharon Twin Trailer Sales	C-1
Elyria—216 Taylor's Mobile Home Service 219 University Ave.— FA. 2-7301	D-7	715 Main St532-2305 Zanesville Zanesville Mobile Home Service	H-8	6600 N.E. Union—AT. 1-5849 Roseburg—503 Orville's Fix It Shop	E-2	240 Route 18 —347-778 2 State Line Keeter's Service Center	
Hamilton—513 Melvin Gulley Furnace Service 2317 Cardinal— 736-7161	J-2	Box 141-M, Rte. 1, Corvus Dr453-2677		531 N. E. Garden Valley Blvd. OR. 2-4511 Salem—503	C-3	Greencastle —597-7426 Warren Mr. William L. Spetz	A- 3
Lancaster Mobile Home Parts, Inc. c/o Dannies Trailer Sales 1712 North Memorial Drive	1-6	OKLAHOMA		Doughton Trailer Service 1820 - 19th StNE. 363-3483 The Dalles503	B-5	c/o William L. Spetz Heating & A/C 213½ Onondaga Avenue—P.O. Box 8 723-8119	854
LeMoyne-419 Lafterty's Leisure Homes Box 418 U.S. Route 20-837-3901		Altus Mr. William H. Baker c/o Baker's A/C & Refrigeration Serv 1001 Loyadell —HU. 2-793 3	ice	R.A. Twiss Company 207 Federal Street—CY. 6-2720 Umatilla—503 Hagg's Trailer Sales	A-7	Williamsport—717 Trailer Owners Service 616 Wilson Street—322-2243 Willow Street	C-7
Lima-419 Appliance Repair Service Vine & Pine-224-2881	E-3	Henryetta Mr. James E. Littleton c/o Littleton's Plumbing & Appliance	Co.	P.O. Box 183-992-3752 PENNSYLVANIA		Robert D. Newcomer R. R. #2-393-1867 York	F-8
Logan-614 Dannies Trailer Sales Route No. 3-Box 231		301 North First Street-OL. 2-3182 Lawton-405 Mr. Carroll Pamplin	E-6	Allentown—215 Mr. Robert J. Mahlon	D-10	Mr. Jesse W. Posey Posey Mobile Home Service 2505 South Susquehanna Trail—741-1	
Paul Proctor P.O. Box 231—EV. 5-5400 Mansfield—419	E-6	c/o Southwest Mobile Home Repair P.O. Box 1123—EL. 3-2463 Miami	A-11	Ace Mobile Home Serv. & Oil Co. 654 No. Jerome St434-3320 Bowmansville	D-10	RHODE ISLAND	
Central Ohio Mobile Home Serv. 75 Brickman Avenue—N-L Marion Mr. Don Wortz	F-5	Mr. C. E. Trussler c/o Trussler Sheet Metal 307 First Avenue, S.E.—Kimball 2-20 Oklahoma City—405	065 C-7	C.M. Good Oil Heating Serv445-402 Camp Hill-717 Mr. Roy E. Klinger c/o Camp Hill Mobile Home Service	27	North Kingstown—401 Mr. A. E. Di Sain c∕o Valley Trailer Repair	E-7
c/o Marion Petroleum Service 411 West Center Street-383-5852 Winco Htg. & Air Cond.		Jack's Mobile Home Service 1213 No. Indiana – JA. 8-1638 Tulsa – 918	B-9	107 St. John's Church Road—761-1891 Catosauque—215 Roy's Mobile Home Service		115 Sunnybrook Drive—884-5423 Pawtucket Horace McCambridge	D-8
635 West Columbia Massillon Art Gerlach		Oklahoma Mobile Home Service and Su 3119 E. Admiral Pl. — WE. 9-0 453 Trailer Parts		Box 165 -264-2118 Chambersburg-717 Mr. Clyde Speidel	F-6	H. McCambridge Oil Service 64 Kenyon-722-3588	
Massillon Heating Service 1050 Eleventh Avenue N. E. Mentor	F-5	7845 East Admiral Place— 838-7 333		c/o Spidel Oil Burner Service 507 Hood Street—CO. 3-1003 Cornwall	E-8	SOUTH CAROLINA Charleston	
Mil-Rich Trailer Parts Rte. 20–2169 Mentor Ave. New London–419		OREGON Albany-503		Mr. R.C. Iceman c/o Iceman Mobile Home Maintenance Box 188-273-4055		Mr. Chuck Morris 1851 Piper Drive— 766-0495 Charleston Heights	F-6
Mr. Harold C. Smith c/o Smith Electric 186 William Street— 929 -2 964		Mr. Bill Houfek South Side Trailers Route #3—Box 1011— WA. 8-747 3		Cornwells Heights Terry's Mobile Home Service 1302 Bristol Rd. –ME. 9-2422	B-6	Mr. Earl A. Brant c/o Charleston Hts. Home Improvemen #78 Madden Drive— SH. 7- 11 69	nt Co.
PAGE 6						* Service for International Air-Conditi and Astral refrigerators only. (No h AService for Morphy-Richards equipme	Heating)

SOUTH CAROLINA (Continued)		TENNESSEE (Continued)		TEXAS (Continued)		VIRGINIA (Continued)	
Columbia—803 Duncan's Heating & A/C Service 6935 Shakespeare—787-2125	E -5	Memphis—901 Kenneth Latch Refrig. 1400 Quinby—EL. 7-1682	G-1	Valley Mills—817 Smith Electric Route #2—WE, 2-5538	F-10	Norfolk-703 Mobile Home Service Center	G-10
Greenville_803	C-3	Nashville—615	E-5	Wichita Falls-817	D-9	1110 S. Military Highway—545-2312 Mr. E. R. Reese	
Mr. Harold Lee 205 Sunnydale Drive		Watson's Electrical Repair & Applian Service	nce	Mac's Trailer Repair 1150 Shepard Access Rd. —322-6511		5916 Chesapeake Blvd. –UL . 3-1 828	
N. Augusta-803 Creech Refrig. & Heating Company	E-4	1003 North First Stree! ~262-0142		100 0.10pa.c / (0.0033 / (0.1 = 922-9311		Portsmouth—703 ▲ Portsmouth Trailer Sales 4127 Portsmouth Boulevard—393-8741	
831 E. Buena Vista Ave. <u>-822-3609</u> Port Royal						Roanoke-703 Mr. Charles W. Decker, Jr.	
Mr. J.D. Parrish Box 327-524-4674		TEXAS		UTAH		c/o Decker Mobile Home Repair & Ser P.O. Box 7295— 362-2659	rvice
Sumter Mr. B. C. Fleming c/o Fleming Mobile Home Service		Abilene—915 D & R Trailer Sales 2301 Huckleberry Lane	E-7	Moab—801 Willis L. Ball Box 491 Airport Road—253-7022	D-10	Salem—703 Pardue Furnace Co. 2221 Valleydale Rd.— DU. 9-5896	F-5
1260 Broad Street, Box 727 –469- 3483	•	Amarillo-806 Wilson's Mobile Supply	B- 5	O gden Arv's Trailer Repair	A-8	St. Paul-703 Mr. Lewis A. Franklin	G-1
SOUTH DAKOTA		5315 N. E. 8th St. – DR. 4-7082 Austin	H-9	1030 W. Riverdale Road - 394-7432 Mr. E. Claude Carpenter		Sun Motor Company Box 638	
Aberdeen	F-5	Mobile Heating & Cooling 2211 Post Road #75— H1. 2-3402		Carpenter Furnace 254 20th St. — EX - 3-4532			
Mr. Melvin Smith c/o Smitty's Mobile Home Service & F	arts	Beaumont—713 Automatic Controls Company	H-13	Salt Lake City-801	B-8	Westing	
102 So. Illinois St225-4031		1589 College-TE. 3-9463		Ken & Joe Trailer Cabinet Shop 245 Plymouth Ave. – AM. 6-568 4		WASHINGTON	
Belle Fourche Mr. Lyle M. Lovell	G-1	Big Spring-915 D & C Trailer Sales	F-6	Mr. Wayne Davis Wayne Davis Mobile Home Serv.		Kennewick—509 Keith Trailer Sales & Repair	F-8
c/o Western Mobile Home Supplies Box 16 —892–4393		3910 W. Highway 80—AM. 3-4337 Corpus Christi—512	V 10	3850 West-3240 South-CY. 8-4209		9321 Columbus Ave. P.O. Box 363- 582-284 1	
Clark	G-6	Murray's Appliance Repair	K-10	Vernal—801 Modern Heating Service	B-10	Longview	
Seaver Plumbing & Heating—4792 Huron (Zip 57350)	H-6	5402 Highway 9-TU. 4-5758 Dallas-214	£-10	P.O. Box 306 —789-3199 Quality Heating & Air Cond.		Mr. A. T. Renaud c/o Renaud Electric Company	
Barnes Heating & Cooling Serv. Box 760—EL. 2-2131		Centex Air Conditioning & Heating C 4215 Maple—LA. 6-0355		P.O. Box 465-789-1876 **Mutah - Colorado Gas Company - Vernal :	710	735 Commerce - 423-1420 Moses Lake - 509	D 0
Lake Preston	H-6	Del Rio-512	1-6	*Oldii-Colorddo Gas Company-Vernal ,	/ 19	B & F Trailer Supply	D-8
Mr. James White c/o Preston Furniture & Appliance		The Mobile Homes Shop 1300 East 3rd St. —N-L		VERMONT		Howard H. Bailey 2709 West Broadway	
Lake Preston-847-4458 Mobridge	F-11	El Paso-915 Mr. Bill Ferguson	F-1	Lyndon Center		G. C. Hochstatter 314 Division St. — RO. 5-5828	
Mr. Paul Hlavinka c/o Paul's Repair		c/o Bill's Mobile Home Parts & Repo	air	Mr. David S. Johnson		Oak Harbor—206	B-4
621 Seventh Ave. — East — 845-2496		7910 Sheridan Road - P. O. Box 4553		c/o Johnson's Heating and Plumbing 626-5719		P & P Enterprises P.O. Box 725- OR , 5-2137	
Pierre-605 Rieger Electric Service	H-4	SK. 5-0854 Plains Mobile Homes of El Paso		Mallette Bay Don Mobile Homes Service		Port Orchard	D-4
425 E. Sioux Avenue-224-5297		7618 Sheridan Road		St. Albans	B-1	Mr. William Kelly Route 6-Box 69	
Rapid City_605 Home Gas Service	H-1	Ted's Trailer Service 7211 Dale Road -PR. 2-6198		Mr. Roland O. Bressette R.F.D. #2 -LA . 4- 2644		Renton Torkelson Heating	D-4
9th and Philadelphia—F1. 2-9061 A Rapid Travler Coaches		Falfurrias Mr. Jim P. Hippler		St. Johnsbury St. Johnsbury Mobile Home Serv.	C-3	12825 Rainer Avenue—AL. 5-6608 Richland	
2413 Hiway 79 South—343-4864 Sioux Falls		c/o Hippler Refrigeration Service 508 East Bowie—325-3220		R.F.D. #4, Memorial Drive=748-3746		*Mr. John Broon	
Mr. Donald Bliss		Ft. Worth-817	E-10	West Brattleboro Williams Mobile Home Service	G-2	c/o Quick Refrigeration Company 885 1/2 Stevens Drive P.O. Box 294	
c/o Waterbury Heating Service 3204 South Walts Avenue—332-7625		Ed Bearden's Mobile Home Service and Repair		R. F. D. #4 –254-2546		943-9820 Seattle	D-4
		2509 Market AveMA. 6-1230				Mobile Home Service Company	D-4
TENNESSEE		Houston—713 Hains Trailer Service 2916 Fay Street—WA. 1-7238	H-12	VIRGINIA		Route 5, Box 440—WA. 7-0650 Northwest Gas Service Company	
Bristol-615	E-11	Killeen		Bristol	G-2	1923 So. First Ave.—MU. 2-2555 Spokane—509	C-10
Bristol Trailer Repair 1120 Blountsville Highway —764-6541		Centex Mobile Home Service 922 West Highway #190		Mr. William H. Smith c/o Bristol Heating & A/C		Mr. Bruce W. Johnson Johnson Trailer Sales, Inc.	
Chattonooga Mr. James Snyder	G-7	Mr. William Spraggins c/o SAS Mobile Home Repair		2010 Lee Hwy. P.O. Box 891		4023 East Sprague – K.E. 4- 810 1	
c/o Metro Trailer Service 5315 Ringgold Road -629-0458		Route #1 - Box 382-0X. 9-4262		366-669-2332 or 669-6049 Emporia—703	G-8	Mr. Patrick L. Mason c/o Mobile Home Heating Service	
Jackson	F-3	La Porte Mr. E. L. McLean		Appliance Service Company 210 School St. -ME . 4-2270		1530 West Nora—FA. 7-2627 ▲Solar L. P. Gas Company	
Mr. William W. Collins c/o Temperature Controlled		c/o McLean Heating & A/C Service 500 North 11th Street— GA. 1-1237		Fredericksburg Graninger Mobile Home Supply	D-8	East 4110 Sprague Avenue—534-1581	
258 W. Chester St427-5636		Lubbock-806	D- 5	300 Harrison Road		Tacoma-206 Criswell Trailer Service	D-4
Johnson City-615 Mr. Arnold E. Jones	E-10	Cope Mobile Home Repair P.O. Box 3121-SW. 5-1441		Gate City Mr. Charles W. Carr		3621 No. Union Avenue—SK. 9-8220 Yakima—509	E-6
Jones Mobile Home Serv. & Rep. Route #2, Box 394, Erwin Hiway		McAllen Mr. C. Stanley McKinny		c/o Charles W. Carr, Associates Route #4-386-7240		Mr. E. L. Woodburn Woody's Trailer Sales	- 0
928-5561		314 South 11th Street-MU. 6-2623		Harrisonburg-703	D-6	1913 So. First StGL. 3-2193	
Knoxville—615 Mr. ''Curley'' Lambertz		Mt. Pleasant—214 Wood Air Cond. & Supply Co.	D-12	Mr. William B. Kile 531 E. Wolfe St434-3410		▲Burd & Burd 1830 South 1st Street—457-8129	
c/o Curley's Trailer Service, Inc. 4723 Clinton Highway —689-1028		312B West 15th StPA. 4-2146 Odessa-915	E F	Lynchburg	F-6		
Mr. Elza H. Wilkins 213 West Clinch Street - 37902		Plains Mobile Home, Inc.	F-5	Bateman's Mobile Home Service #21 Mallow's Trlr. Ct.—239-4412		WEST VIRGINIA	
Manchester	F-6	5718 Andrews Hwy. –EM. 6-3071 San Antonia–512	1-9	Mr. John V. Russell	G-10	Bluefield	
Shady Grove Trailer Sales Hillsboro Hwy.		State Mobile Home Service 1234 Austin Highway— TA. 6-1602	-	c/o R & M Mobile Home Parts and Serv Patrick Henry Trailer Park— 877-3491	ice	Mr. Leon Martin Route #1 Box 165—327-1641	
*Service for International Air-Condition	ina	<i>y</i> , 					

^{*} Service for International Air-Conditioning and Astral refrigerators only. (No Heating)

[▲] Service for Morphy-Richards equipment only.

WEST VIRGINIA (Continued)		WYOMING (Continued)		BRITISH COLUMBIA		NOVA SCOTIA	
Bridgeport Mr. French Reger c/o Reger Heating & Plumbing Route #1 Box 147-842-4078		Jeffrey City-307 Hut Coates Prairie Market-544-2273 Riverton-307	D-5	Burnaby Bob's Trailers Ltd. 5141 Kingshighway—HE. 4-7818 Continental Mobile Homes Ltd.		Beford-902 Mobile Home Sales, Ltd. P. O. Box 364-835-5302 Truro-902	E-6
Buckhannon Upshur Plbg. & Elec. Co. 13 North Kanawha St. —472-1250	C-4	Prell's Mobile Home Parts & Service 220 E. Fremont— 856-5661		7041 Kingsway— LA. 2-5632 Mr. Nick Wynn 5863 Kitchener St. — 298-7823		Kerr Controls Company P. O. Box 334 -893-2688	
Keyser-304 John R. Fanto RFD #4, Box 48-784-4166	C-6	Rock Springs—307 Arne Oja 432 A St. —362-2579 Shoshoni—307	E-4 C-5	Kamloops Mr. Joe W. Smith c/o Lakaire Trailer Sales Ltd.	F-6		
Nitro-304 Nitro Plumbing & Heating P.O. Box 116-755-4303	D-2	Adams Mobile Home Sales, Inc. Box 147—3001 Torrington	E-9	2020 Trans Canada Hwy. East, R.R. 372-3251 New Westminister	#2	ONTARIO Ajax-416	
WISCONSIN		Warren Mobile Homes P.O. Box 1229-532-5126	B-5	Arcade Trailer Service Ste. 301—212 Agnes Street North Surrey		Miller Oil Burner Service 9 Tudor St. —942-3491 Hamilton—416	E-6
Appleton-414 Ray's Mobile Heating 4401 W. Wisconsin Avenue-RE. 9-3276	G-6	Worland—307 Pure Gas Service Co. P.O. Box 38—347-2455	B-3	Mr. Lorne Richmond c/o Lorne's Mobile Home Parts & Servic 13440-68 A Avenue— 596-6743	e	Styleline Trailer Service 1533 Upper James St. — N-L	
Kenosha Glens Heating Service 1606 53rd St.				Penticton-604 Mr. J. H. Carson c/o Lakaire Trailer Sales Ltd. 966 Westminister - West-492-8100	G-6	QUEBEC	
La Crosse Mr. Jerry S. French c/o French's Service Clean Route #1 State Road—2-1511	H-2			Prince George B.C. Trailer Maintenance 898 4th Avenue—LO. 4-7440	C-4	Hauterive (Saguenay)—418 Raymond Gebert c/o Armand Remillard Ltd. C. P. 1449—589-3004	
Milwaukee-414 Hub Oil Co., Inc. 8903 W. Morgan Ave. -L1 . 1-4 048	1-6	CANADA		Bob's Trailer Ltd. 20th & Victoria—LO. 4-8331 So. Burnaby—604		Montreal – 514 International Oil Burner Registered	F-5
Schofield—715 J & D Home Service 281 Grand Ave. —359-5540	F-4			Bob's Trailer Limited 5141 Kingsway – HE. 4-7818 Trail – 604	G-7	8915 Iberville—388-3388 Sept Iles, Cte. Duplessis Mr. Jacques Larouche	
Stanley Don's Radio & TV	F-3	ALBERTA Calgary—403	E-9	Ra Lyn Mobile Home Sales 118 Wellington St. —3 68-5717	G-4	J.R. Vigneault, Inc. #5 Rue Regneau	
311 N. Broadway-MI. 4-5836 Sturgeon Bay Remy's Mobile Homes Hwy. 42 & 57 No. PI. 3-2824 & PI. 3-6053	F-7	Elma's Appliance & Stove Repair Ltd. 714 23rd Ave. N.W. — AV. 9-5155 Greg Lund Products, Inc. Western Division 640A 24th St. N. E. — 272-2216		Victoria-604 Fletcher Heating Service 233 Stormont Rd. – EV. 3-8913	G-4	CACVATOREMAN	
₩aunakee Paul's Mobile Home Service		Midwest Trailer Sales Ltd. 7204 McLeod Trail—AL. 5-0151				SASKATCHEWAN Regina-306 Electric & Machine Company	F-4
Route #1, Box 29 Middleton— 836-4066		United Trailer Co. Ltd. 3715 Edmonton Trail—CR. 7-8576 Cold Lake		NEW BRUNSWICK Moncton—506	D- 5	1763 Halifax St. LA. 2-9935 Saskatoon-306	D-3
WYOMING		A. G. Jesse Box 1471, RCAF Station		Curtis O'Connor & Company, Ltd. 329 Collishaw Street—384-4120		A.A. Murphy & Son, Ltd. 210-216 First Ave. North- 652-6622	
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Cheyenne—307 Marv's Trailer Supply Rt. #1, Box 150—632-2222	F-8	Grande Centre Namad Trailer Enterprises Box 447—248-4181		NEWFOUNDLAND Stephenville		WINNIPEG	
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THE WATER HEATER

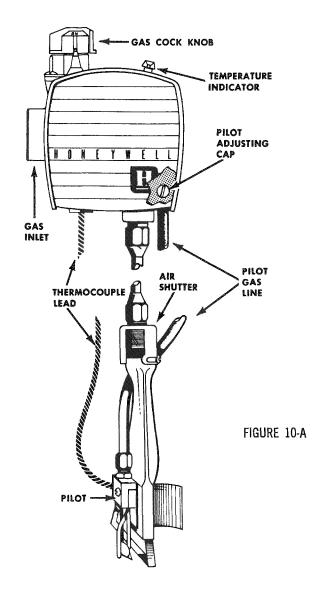
Your Airstream is equipped with a Bowen gas water heater which is built to give you long years of trouble-free performance. It has a 100% shut off safety valve which shuts off the gas supply in the event of pilot flame being extinguished and is equipped with either a Minneapolis-Honeywell or a General Controls regulator.

Procedures for lighting or re-lighting are as follows: Operating Instructions for Units Equipped with MINNEAPOLIS-HONEYWELL CONTROLS regulator (Figure 10-A).

Procedure for lighting or re-lighting:

- 1. Be sure the heater is filled with water and that all air has been vented from gas line.
- 2. Turn gas cock knob to "Off" position and temperature indicator to lowest temperature position.
- 3. Wait sufficient length of time to allow gas which may have accumulated in burner compartment to escape. (Approximately 5 minutes).
- 4. Turn gas cock knob to pilot.
- 5. Depress the knob, light the pilot burner, and hold the knob down for about 1 minute.
- 6. Turn the gas cock knob to ON.
- 7. Set the lever indicator for the desired water temperature.
- 8. To shut down the heater, turn gas cock knob to OFF position.

NOTE: For instructions on how to adjust pilot flame see page 10-3.



Operating Instructions for Units Equipped with GEN-ERAL CONTROLS regulator (Figure 10-B).

Procedure for Lighting or Relighting:

- 1. Be sure that heater is filled with water and that all air has been vented from gas line.
- 2. Turn top dial to "Off" position, and temperature dial to lowest temperature position.
- 3. Wait sufficient length of time to allow gas which may have accumulated in burner compartment, to escape (Approx. 5 min.).
- 4. Turn top dial to "Light Pilot" and continue turning until dial "Stops." Hold in this position while lighting.

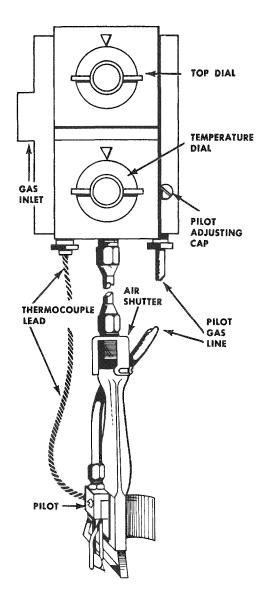


FIGURE 10-B

- Allow pilot to burn approximately one minute before releasing dial from stop. If pilot does not remain ignited, repeat above operations allowing longer period before releasing from DIAL STOP.
- Turn top dial to "ON" position and turn temperature dial to desired position. The main burner will ignite.
- 7. To shut down heater, turn top dial to "OFF."

NOTE: For instructions on how to adjust pilot flame, see following:

PILOT FLAME ADJUSTMENT

If the pilot flame does not have a small orange tip the pilot is not getting enough gas. (See Figure 10-C).

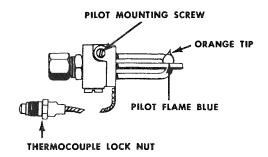


FIGURE 10-C

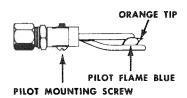


FIGURE 10-D

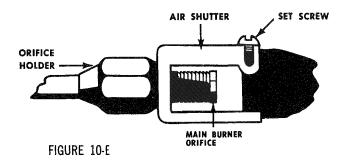
The flame should be about ¼ of an inch in vertical height when the water in the tank is cold and the burner is off; and a flame ¼ to ¾ of an inch in horizontal length when the tank is warm. (See Figure 10-D). A large orange flame indicates excessive gas supply, which will result in short pilot life and early replacement. The pilot has been properly adjusted at the factory and should operate with a blue, orange tipped flame enveloping the pilot thermocouple. Removal of the "pilot adjustment cap" will reveal the pilot adjustment screw. Turning this screw clock-wise reduces the flow of gas to the pilot (blue flame) and counter clock-wise the gas supply is increased (orange flame). Always replace the "pilot adjustment cap" to prevent gas leakage.

AIR SHUTTER ADJUSTMENT

All fuels depend upon air (oxygen) to give them proper burning characteristics. A yellow, smoking flame indicates a lack of air and a noisy hard blue flame indicates an excess of air. The air shutter rotates around the main burner orifice holder and is held in place by a small shutter adjustment screw. Loosen the screw for adjustment. A good method of adjusting the air shutter is to rotate the shutter closed far enough for yellow tipping to occur on the main burner (not pilot) and then slowly open the air shutter until all signs of yellow tipping are gone. When proper adjustment has been obtained, tighten screw holding air shutter (See figure 10-E).

GAS LINE VENTING

Most failures to light are caused by the absence of gas



and presence of air at the pilot port. This may happen when you have run out of gas. Upon restoration of the gas supply the line is full of air. It is recommended that appliances such as the range and furnace be lighted first. This assures a supply of gas in the main gas line. Then follow the normal procedures as outlined previously for lighting.

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MOBILE HOME SERVICE
Route 9W — Box 437
Phone HI 6-3338

LEICESTER
CURTIS A. SLIKER, INC.*
Main Street
Phone DUdley 2-2301

POUGHKEEPSIE KEN'S MOBILE HOME SERVICE Noxon Road - R.D. #2 Phone 914 GL 2-5095 ROCHESTER

GORDONS TRAILER SERVICE 1470 Clinton Ave. No. Phone FI 2-8115

SYRACUSE

SUTPHIN SUPPLY CORP. 914 North State Street Phone GR 2-7514

NORTH CAROLINA

FAYETTEVILLE

NORTH CAROLINA MOBILE HOMES
4417 Bragg Blvd.
Phone HU 4-7151

LELAND THOMAS REPAIR SERVICE P.O. Box 115 Phone RO 3-5929

MIDWAY PARK
EAST WINDS MOBILE HOME SUPPLIES
Highway 24 East
Phone 347-1938

NORTH DAKOTA

FARGO HOME GAS COMPANY* Post Office Box 966 3101 Main Avenue ADams 5-4960

MINOT
NORTH AMERICAN SALES, INC.
Hiway 83 South

WEST FARGO TRI-STATE TLR. REPAIR & ACCES.* Post Office Box 332 ADams 2-2945

OHIO

AMHERST

B BAR B MOBILE HOME PARK Box 128 Quarry Road

BELPRE WOOD MOBILE HOMES Rt. 1 HAzel 3-7323

CINCINNATI
DILLINGHAM'S MOBILE HOME SERVICE 330 Reading Road Phone 821-8844

FRANK'S MOB. HOME SUPPLIES 8260 Robert Ave. Phone JA 1-0273

LARRY WELSH TRAILER COMPANY* 8054 Reading Road VA 1-6033

CLYDE
SHERCK MOBILE HOME SUPPLIES
Division — Sherck Mobile Homes
136 E. McPherson Hwy.
Phone 6931

COLUMBUS
AUTHORIZED MOBILE HOME SERVICE
2928 Westerville Rd.
Phone 267-8339 WILSON MOBILE HOME SERVICE 576 Greenlawn Ave. Phone HI 3-5726

DAYTON

JIM'S MOBILE HOME SUPPLY CO. 3895 No. Dixie Highway Phone 278-5887

McMAHAN'S BOTTLED GAS COMPANY 3324 Valley Pike Phone BEverly 3-0831

ELYRIA

TAYLOR'S MOBILE HOME SERVICE 219 University Avenue Phone FAirfax 3-7301 NEW VIENNA DRAKE TRAILER SALES* YUkon 7-5223

NILES
RALPHS MOBILE HOMES SALES & SERV
521 Youngstown Rd., Rt. 422
Phone OL 2-1333

NORTH CANTON ED SWIGERT MOBILE HOME SERVICE* Lot 40, 1245 N. Main Phone HY 9-6519

RAVENNA VICKERS MOBILE HOMES 3002 Kent-Ravenna Road Phone AX 6-4677

OHIO (Cont'd)

SANDUSKY
BEST MOBILE HOME SUPPLY
615 Horseshoe at West Monroe
Phone MAin 5-1656
OHIO HOMES
116 W. Perkins
Phone MAin 6-5768

STONY RIDGE MOBILE HOMES
STONY RIDGE MOBILE HOMES
Route #20
Phone CHerry 4-7684

SYLVANIA

ANDERSON BOTTLED GAS COMPANY*
5585 Monroe St.
Phone TU 2-5548

WICKLIFFE
HAYES TRAILER SERVICE
30335 Euclid Ave.
Phone WH 3-6431

OKLAHOMA

LAWTON

PIERCE MOBILE HOME SALES 2410 Cache Road Phone Elgin 5-2734

Phone Elgin 5-2734

OKLAHOMA CITY
CAPITOL MOBILE HOME SERVICES
5926 N.W. 39th
Phone: JA 4-3188
JACK'S MOBILE HOME SERVICE
1213 North Indiana
Phone JACKSON 8-1638
PEMBERTON BROS. MOB. HOME SALES
Post Office Box 4571
Capital Hill Station
QUALITY MOBILE HOMES
7207 N.W. 39th Expressway
Phone WH 9-2409

TULSA

TULSA
OKLAHOMA MOB. HOME SERV. & SUP.
3119 E. Admiral Place
Phone WE 9-0453

PENNSYLVANIA

ALTOONA HOUCKS MOBILE HOMES* 1649 E. Pleasant Valley Blvd. WI 2-0209

CHAMBERSBURG
SPIDEL'S OIL BURNER SERVICE
389 E. King St.
Phone COlony 3-1003

HARRISBURG
LEIGHNER SERVICE CENTER
3895 No. Front
Phone 232-0572

MARTINSBURG HOOVER MOBILE HOMES 600 E. Allegheny, Route 164 Phone 189

MIDDLETOWN

D & R MOBILE HOME SERVICE

Vine St. - Mounted Rt.

Phone WH 4-6008 and WH 4-5797

NORRISTOWN
MOBILE HOME PARTS SERVICE CO.
14 West Mt. Kirk Avenue
BRoadway 9-7225

PENFIELD MOBILE HOME SERVICE RFD #1 Phone 637-5839

PULASKI FRANK'S TRAILER MART, INC. R. D. 1 Phone YO 4-2511

SAXONBURG INTERNATIONAL OIL BURNER SERVICE FLanders 2-1918

RHODE ISLAND

NORTH KINGSTON.
VALLEY TRAILER REPAIR SERVICE
115 Sunnybrook Drive
Phone: Turner 4-5423

PAWTUCKET

H. McCAMBRIDGE 64 Kenyon Avenue Phone: 722-3588

SOUTH CAROLINA

NORTH CHARLESTON JACK WHEELER 5709 Judy Ave. Phone SH 7-8934

WEST COLUMBIA WREN MOBILE HOMES 2119 Augusta Road Phone 803 794-4112

SOUTH DAKOTA

LAKE PRESTON
PRESTON FURNITURE & APPLIANCE CO.
Phone 847-4202

MITCHELL
A & C SALES COMPANY
719 N. Main St.
Phone: 99-65477

PIERRE
ANDY'S GAS COMPANY*
213 Dakota Avenue
5030 and 2375 5030 and 2375
CAPITAL CITY GAS COMPANY*
Post Office Box 182
115 West Sioux Street
CAPITAL CITY TRAILER SALES
801 No. Euclid
Phone 224-2689
RAPID CITY
ISEMAN CORPORATION
Box 1766, West Main Street
RAPID CITY TRAILER SALES*
3000 West Main

RAPID CITY TRAILER SALES*
3000 West Main
Fillmore 2-7380
TEDS TRAILER & TV SALES & SERV.
28 Omaha St.
Phone Fillmore 2-0654

SPEARFISH NORTHERN HILLS MOBILE HOMES Phone 642-2554

TENNESSEE

CHATTANOGA
DIXIE TRAILER SALES & SERVICE
4314 Ringgold Road

MASHVILLE MOBILE HOME PARTS 2321 Dickerson Road Phone 255-9308

TEXAS

ABILENE

DEAN TRAILER SALES* Post Office Box 202 Phone OWen 2-0126

AMARILLO

WILSON SUPPLY CO. 5309 NE 8th-Rt. 3, Box 860 DRake 4-7082

AUSTIN

AUSTIN
MOBILE HEATING & COOLING
2211 Post Road
Phone 512 HI 2-3402
BIG SPRING
D & C TRAILER SALES
West Highway 80
Phone AM 3-4337

Phone Am 3-4-0.

DALLAS

DALLAS HOUSE TLR. SERV. & PARTS*
1321 Fort Worth Avenue
RI 7-0112
JOHNNY COATES MOBILE
HOME SERVICE*
3201 Ft. Worth Ave.
Phone WH 6-9242

Phone WH 0-7242

EL PASO
BILL'S MOBILE HOME PARTS & SERVICE
7910 Sheridan Road
Phone SK 5-0854
VERNON A. TURNER
7800 Sherdian—Lot 39—Box 230
Phone: SKyline 1-0581

FT. WORTH

ED BEARDON 2920 Chesser - Boyer Rd. Phone TE 4-5800

HOUSTON

UNIVERSAL MOBILE HOME SERVICE 2412 South Wayside Drive Phone WA 3-5535

LA PORTE

MCLEAN MOBILE HOME HEATING AND
AIR CONDITIONING SERVICE
500 North 11th St.

LUBBOCKKEN'S MOB. HOUSE HEATING SERV.
4504 - 43rd St., Box 5151
Phone SW 9-5925

MOAB

KEN GARFF SALES, INC. 422 South Main Phone Alpine 3-4631

OGDEN

ARV'S TRAILER REPAIR
1030 West Riverdale Road
Phone: 394-7432
INTERMOUNTAIN TRAILER COMPANY
3776 Wall Avenue - P. O. Box 1503
Phone: EX 4-3405-6

VIRGINIA

CHESAPEAKE
MOBILE HOME SERVICE CENTER
1110 Military
Phone 545-2312

EMPORIA

APPLIANCE SERVICE CO.
210 School St.
Phone ME 4-2270

SALEM TRUCK & TRAILER SERVICE CO. 1210 West Main Street DUpont 9-8775

WASHINGTON

MIDWAY PROPANE SALES & SERVICE, INC. 22247 S. Pacific Hwy., P.O. Box 25 Phone TA 4-1611

SEATTLE HOLIDAY MOB. HOMES, INC. 19222 Aurora Ave. No. Phone LI 6-2227

WEST VIRGINIA

NITRO HEATING & PLUMBING CO. B116 Witry Bldg., 2nd Ave. Phone PL 5-4303

WISCONSIN

FOND DU LAC STEENBERG MOBILE HOMES Highway 41 North Phone WA 2-9215

JANESVILLE
KEYSER MOB. HOME SERV.
1630 Beloit Ave.
Phone PL 2-7941

KENOSHA
GLEN'S HEATING SERVICE
1606 53rd St.
Phone OL 7-7633

LA CROSSE HOFFMAN TRAILER SALES 80 Copeland Ave. Phone 2-1669

Phone 2-100,

MADISON

ALLIED MOB. HOME SERV. INC.
2417 Pennsylvania Ave.
Phone TE 6-4066

WISCONSIN TRAILER MART
3006 East Washington Ave.
CHerry 4-3028 — CEdar 3-5842

J & D HOME SERVICE 281 Grand Ave. Phone: FL 9-5540

SPARTA MOBILE HOME SERVICE & SUPPLY Phone Sparta 3-4500

WAUNAKEE
PAUL'S MOBILE HOME SERVICE
Route #1, Box 29
Phone Middleton, Wisconsin 836-4066

WYOMING

BIG PINEY
BUTANE POWER & EQUIPMENT CO.

CASPER
FAY PEEBLES TRAILER SALES
501 W. Yellowstone
Phone 234-2505

CHEYENNE

MARV'S TRL. SUPPLY Rt. 1, Box 138 Phone 632-2222

RIVERTON
PURE GAS SERVICE COMPANY
Box 871
Phone UL 6-3469

ROCK SPRINGS ARNE OJA SERVICE 432 A Street

CANADA

AJAX, ONTARIO
MILLER HEATING SPECIALISTS
9 Tudor Street
Phone 942-3491

^{*}These organizations have factory trained personnel.

SUPPLEMENT

BAY-BREEZE AIR CONDITIONER

If you have elected to include an air conditioner among your optional accessories, you will find your Armstrong "Bay Breeze" unit a reliable and comforting piece of equipment.

Attention to a few maintenance details will help assure you the best service from your air conditioner. The following are items you may want to handle yourself, since they require no special tools or training.

- 1. Clean the air filter regularly (see procedures on operating instruction sticker). Never operate the air conditioner without the air filter in place.
- 2. Keep evaporator coils clean. These are the inside unit cooling coils. The evaporator coil may be inspected by removing the air filter and looking at the inside of the coil with a flashlight. For a complete inspection it may be necessary to remove the evaporator fan. If the passageways between the fins are plugged, carefully brush down the inner surface with a fiber brush or cloth to remove surface lint, taking care not to flatten or damage the fins. If clogged in depth, it may be necessary to have the coils steam-cleaned.
- 3. If the evaporator drain tubes show any indication of being plugged (such as overflow of condensate) disconnect the plastic drain hose from drain fittings in the side of the evaporator by pouring hot water over the tubing to soften it. Run a wire or tool through the drain fitting to clean out any accumulation of lint and blow through the tubing to make sure it is open. It may be necessary to run a wire (with the end protected) through to open it up. Water may then be poured through to flush out the tubing.
- 4. Keep the shroud louvers (the openings in the cover over the outside unit) and the condenser coils inside the shroud clean at all times. Brush off any accumulation of leaves, tree seeds, etc. If in looking through the shroud louvers it appears that there is foreign matter on the outer coil surfaces, remove the shroud and carefully brush off the fins. If they are clogged in depth, remove the condensing unit top by removing the four #10 x ½" S.M. screws in the corners. The coil may be flushed out from the inside by

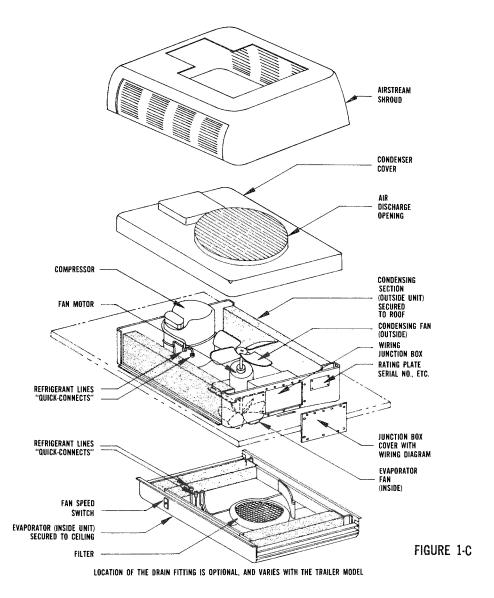
- using a hose. If it is extremely dirty, steamcleaning may be required. When replacing the condensing unit top, make sure the front and rear vertical panels are engaged by the slip joints in the lower edges of the top.
- 5. The fan motor is factory-lubricated for about five years of normal service. After that time it should be re-oiled. To lubricate — remove the evaporator fan blade, the shroud, the condensing unit top and the condenser fan blade. Remove the nuts holding the motor bracket in place and lift motor and bracket into a horizontal position. This can be done without disconnecting any wiring. Remove the hexhead screw installed in a radial direction in each end casting and add #10 or #20 non-detergent motor oil, not household oil. Add a few drops at a time and allow to soak in until the reservoirs are full. Reinstall the screws. Wipe off any excess and reinstall motor and fans. The hubs of the fans go flush with the ends of the shaft. When replacing the condensing unit top, make sure front and back vertical panels are engaged by the slip joints in the lower front and rear edges of the top.

TROUBLE SHOOTING

Unit does not run—neither fan nor compressor. Check electric power to make sure the main switch is on and the time delay fuse is good. It is sometimes difficult to tell by appearance if the fuse is good, so replacement is an easy check. Use 115-volt 15-amp. time delay fuses (Fusetron, Fusestat, etc.). Be sure switch on side of unit is on "Hi" or "Lo" position, not in center.

Fan runs but compressor does not run. Set thermostat to temperature below room temperature. Thermostat contacts may be dirty. Run a hard-finished calling card or a dollar bill between the contacts to clean them. Never use an abrasive such as a file or sandpaper.

Fan runs, compressor does not run but attempts to start periodically and then shuts down. Check voltage at "load" side of main switch. The compressor is intended to operate on 115-volt 60-cycle current. If voltage is under 105 volts, it is doubtful if the unit will



start and it may shorten the life of the compressor motor if it does run at reduced voltages.

Fan runs, compressor tries to start two or three times before it finally runs. The toggle switch has probably not switched fast enough from "Hi" to "Lo," or "Lo" to "Hi" and the compressor stopped when going through the "OFF" position, or the thermostat was pushed up and then immediately down again. This is not an abnormal condition. The compressor will not start until it has been off three minutes or longer. The normal thermostat cycles will provide for this. If it is started before this time, the internal overload protector will shut the current off and protect the compressor. It is possible, while the compressor is trying to start under the above conditions, to blow the main time delay fuse, particularly in hot weather. It is best, when the unit attempts to start and does not, to shut the unit off at the toggle switch or by pushing the thermostat setting up for a period of three to five minutes before restarting.

Evaporator or cooling coils collect ice. This can be caused by:

- 1. A dirty filter.
- 2. Operating with the directional louvers at the evaporator outlets closed too much.
- 3. Dirty evaporator coils.
- 4. Operating on low fan speed partially under the above conditions.
- 5. Maintaining too low a temperature in the trailer.

To de-ice, set thermostat to a high temperature reading, open a door or window to raise temperature and operate air conditioner fan at the "Hi" setting.

For operating troubles not described above, it is suggested that the nearest Airstream factory service center or authorized Airstream dealer be contacted.

THE LPG (LIQUID PETROLEUM GAS) SYSTEM

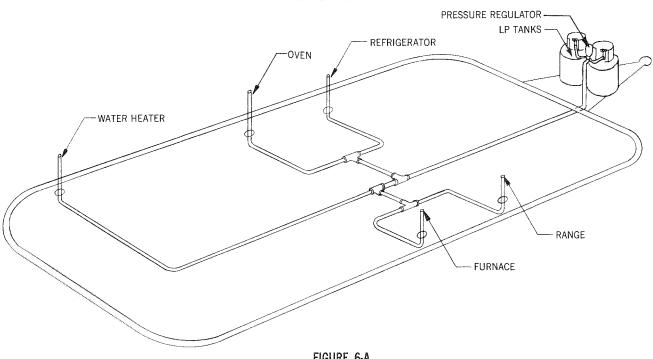


FIGURE 6-A

Your Airstream is equipped with two bottles for LPG (Liquid Petroleum Gas). LPG burns with a clean blue flame and produces much more heat than ordinary household gas. There are two basic types of LPG in common usage: Butane and Propane. Butane is widely used where temperatures are normally above freezing the year around and Propane is used where sub-freezing temperatures are common, since Butane freezes at 32°F as compared to 0°F for Propane. All of the orifices in your Airstream LPG appliances, except the furnace, are of the universal type which will burn either fuel. Check with your dealer to see if the furnace orifice is Butane or Propane. If you wish it changed to the other fuel contact your nearest International Service Point as listed in this Manual.

How long a full bottle of gas will last is of course dependent on usage. In cold weather when you are using the furnace extensively; large amounts of hot water; and are doing extensive cooking, you will naturally use more than you will in warm weather and when you do limited cooking. On the average, with normal cooking and other appliance use, you can probably count on three weeks service from each full bottle.

Every Airstream, except the Bambi II, has as standard equipment an Automatic Gas Regulator. Both tanks are connected to the A.G.R. and are turned on. Gas is drawn from only one bottle at a time and when the bottle being used is depleted the A.G.R. automatically switches to the full tank. A red arrow on the A.G.R. points toward the tank being used to give you a visual reminder when one tank is empty. The empty tank can be removed for refilling without disturbing the tank being used. Simply disconnect it, have it filled and re-connect. When the tank being used is emptied, the A.G.R. will automatically switch over.

To remove the gas bottle, disconnect the tubing nut with a wrench and loosen the large wing nut which holds the bottle in place. The tubing nut has a left hand thread so be sure to always turn it clockwise to loosen and counter-clockwise to tighten. When replacing bottles, connect and tighten bottles before clamping them in place.

If you have allowed both bottles to run out, air may have gotten into the lines. In this event the air must be forced out through the lines by the gas pressure before you will be able to light your pilots. Hold a match to the pilot of the appliance closest to the tanks until it lights. Then move to the next closest, etc.

Figure 6-A is a diagram of the LPG system in your Airstream.

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THE SEWAGE AND WASTE DISPOSAL SYSTEM IN YOUR AIRSTREAM

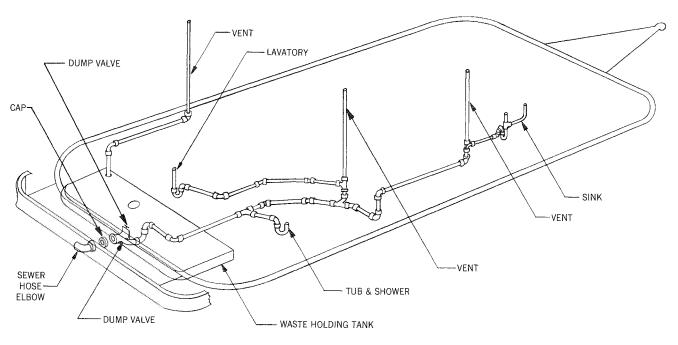


FIGURE 13-A

Your Airstream is equipped with a septic holding tank for sewage which permits use of the toilet for several days away from disposal facilities. The waste water from the sink, the shower, bath and lavatory all drain through the same outlet as the septic tank so you will need to make only one connection when hooking up in a trailer park. The diagram above shows the waste water disposal and septic tank in your Airstream.

The septic tank is made of seamless molded plastic, completely free from corrosion problems, with a specially designed dump valve for trouble-free operation. The best procedure for use of the septic tank when hooked-up to a sewer connection is to keep the dump valve closed and use plenty of water when flushing. This will prevent paper and waste material from building up at the valve causing the valve to not close properly and to leak.

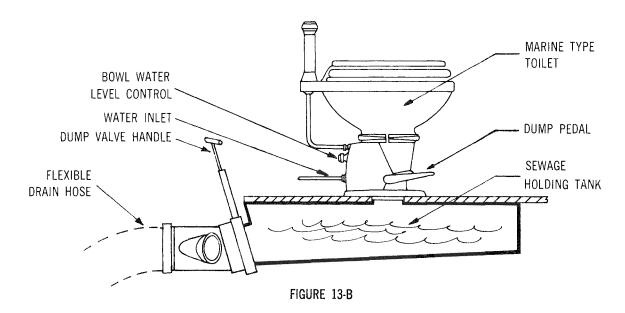
When the toilet will no longer drain, the tank is full and must be emptied... watch this closely because when the tank is full the sewage cannot be emptied from the toilet bowl. To empty tank, attach sewer hose by pressing the fitting on the outlet and rotating until it feels solid and secure. Attach the outlet end of the hose to the sewage outlet making certain that the hose

is positioned so that it will drain completely. Pull the dump valve handle up as far as it will go and wait until the tank is drained. Refill the tank with 5-10 gallons of clean water and repeat the operation to insure that all paper and waste material has been flushed out. Close valve.

If you are moving on, place a small amount of clean water in your tank with some commercial cleaner such as TST so that it will slosh around and clean the tank while you are driving.

In an emergency you can empty waste water from the sink and lavatory into your septic tank instead of allowing it to run on to the ground (some state parks forbid letting sink and bath water run onto the ground although it is often done in the wilderness). Note: Bambi II models are not equipped for this. To empty waste water into the septic tank, open the dump valve while keeping the Sewage Line Drain Cap on. Waste water will automatically back up into the septic tank. Note: Water conservation must be practiced when allowing waste water to drain into septic tank since it will fill rapidly.

After you have been emptying waste water into the septic tank in this manner, when you arrive at a waste disposal facility, close the septic tank dump valve,



place a bucket under the tank outlet and remove the Sewage Drain Line Cover Cap in order to drain the section of pipe between the cap and the valve.

USING A "GOPHER HOLE"

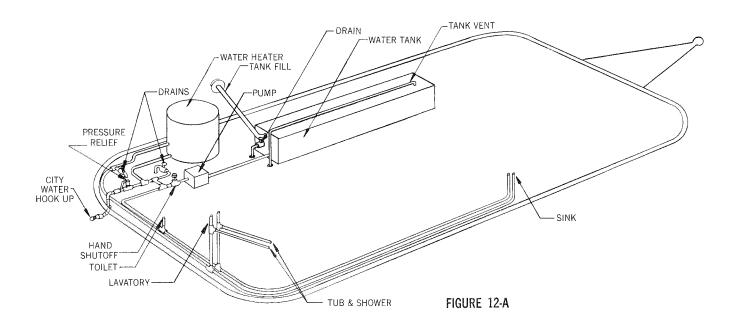
When you are parking in areas where it is permissible to do so, you may dig a "gopher hole" to dispose of the contents of your septic tank. To dig a gopher hole:

Dig a deep hole keeping the dirt you dig out in a large carton or box under your trailer. After the hole is dug, back your trailer up so that the toilet drain hose will drop straight down into the hole and so that the hole will not be where anyone could step into it by mistake. It is strongly recommended that you use an Airstream "gopher hole" cover...a plate which will cover the hole completely and that you can seal by piling some dirt around the edges (the hole in the plate will be just large enough to take the sealing ring you usually use to seal your sewer hose where it enters the trailer park sewage system.)

When you are ready to move, fill the hole carefully with the dirt in the box, stamp it down and smooth it over.

Before you "gopher hole" make absolutely certain you are not violating any local ordinance or state law.

THE WATER SYSTEM



The water system in your Airstream trailer provides full service both when city water is available and when the trailer is operated completely self-contained.

When you are operating your water system from a city water service, connect a hose to the water entry fitting which is located at the far left side in the hose carrier compartment immediately under the One Stop Service Center. Since the system is completely automatic nothing else needs to be done before you utilize the entire water system, except to turn the switch on the water pump to the "Off" position.

If the water system has previously been drained it will be necessary for you to force the air from the water heater before lighting the water heater. Open a hot water faucet and allow all of the air to be forced through. If you plan to remain for some time where city water is available, drain the water storage tank and refill with fresh water before departing. Your system has check valves in the water lines to protect the water tank and, therefore will not fill while you are connected to city water.

If city water is not available, or will not be available at your destination, the Airstream self-contained water system may be used. The lightweight polyethylene water tank stores 30 gallons of tasteless, odorless, clean fresh water for all your needs (20 gallons in the Bambi II). The new Airstream pressure-demand water

pump runs whenever a faucet is open and shuts off almost immediately when the faucet is closed; silently delivering $2\frac{1}{2}$ gallons per minute under constant pressure. To fill the water storage tank, remove the cap on the left side of the trailer and fill the tank with a water hose or bucket. The tank may be filled until the water entry pipe is overflowing. Replace the cap ... the water system is now ready for use. Remember, if you have been hooked up to city water your tank will not have been filled so be sure to fill it before leaving. If the hot water tank was completely empty it must be refilled before lighting by opening a hot water faucet and waiting until water comes out the faucet.

The Airstream pressure-demand water pump is conveniently located in the One Stop Service Center (See figure 1-C). The only thing necessary to operate it is to turn the switch located at the top left part of the pump to the "ON" position and to turn the switch above the galley to the "ON" position. Note: before leaving your Airstream unattended for any length of time, it is advisable to turn off the water pump.

Due to iron and lime deposits which are found in various parts of the country, it is advisable to clean the tank occasionally. Pour some bicarbonate of soda into the filler pipe with several gallons of water and allow to stand for several hours. Flush out by opening the drain cock and running cold water through the tank.

Among the many fine accessories for an Airstream trailer is the Ogden Water Purifier at your galley sink. This remarkable unit is a complete water purification system that will provide crystal clear, good tasting and pure drinking and cooking water wherever you travel. It effectively removes all chlorine, organic odors, taste and harmful bacteria.

It will be necessary to change the pack in your Ogden water purifier periodically with a type "SM" replacement pack. These are available from your dealer, or accessory store. Instructions for changing the pack are in each box. It is a good idea to order packs two at a time so that you will always have a spare on hand.

Your Airstream is equipped with a water pressure regulator. This is an exclusive feature which protects the plumbing inside your Airstream from possibly excessive pressures which may be encountered in city water systems. The water pressure regulator insures that regardless of variations in the city water pressure, the water pressure at the faucets in your Airstream will always remain constant. If it should ever become necessary to adjust the water pressure regulator there is a screw adjustment located on the dome (see Figure 12-A). Turning this screw clockwise increases pressure—counter clockwise decreases pressure.

TROUBLE SHOOTING

Trouble — Pump does not prime

- a. Be sure there is water in the tank.
- Make certain battery power has not been exhausted.
- c. Check valve assemblies to make certain no foreign matter is between the valve and valve seat causing loss of suction. This is done as follows:
 - 1. Remove four slotted head screws (see Figure 12-B.
 - 2. Lift motor, drive, and diaphragm assembly off base.
 - 3. Lift valve assemblies from pockets and clean all foreign matter from valve and valve seat.
 - Replace valve assemblies back in the same pockets, being sure rubber valve is in UP on INTAKE SIDE and DOWN on EXHAUST SIDE.
 - 5. Replace top assembly and bolt back together, being careful to tighten evenly.

Trouble — Pressure drops and pump kicks on periodically when water is not being drawn

a. Check all connections and faucets for leaks.

One drop of water per minute will cause the pump to run every two hours.

Trouble — Pump operation is rough and makes excessive noise

a. After several months of operation, under certain conditions, the flow of the pump may become rough. If this happens the flow may be smoothed out again as follows: turn pump off, close inlet, open outlet, and with an air pump force air into system through the snifter valve (located at the rear of the unit on the intake side) until air comes from the outlet. Recap snifter, open intake and restart unit. Periodic attention should be given to snifter valve to see that valve core works freely and the hole in cover is kept open.

Trouble — Excessive belt wear

a. Adjust belt for proper tension. Belt has proper tension if it can be moved in and out on one side a total of '4" at a point half way between pulleys. To adjust belt: loosen nuts on end of motor and slide motor up or down until desired tension is attained, then retighten nuts.

Trouble — Pump runs frequently or constantly and there is no leak in the pressure side

a. Check for an air leak on the suction side of the pump (between the tank and the pump). This will not damage the pump but will run the battery down.

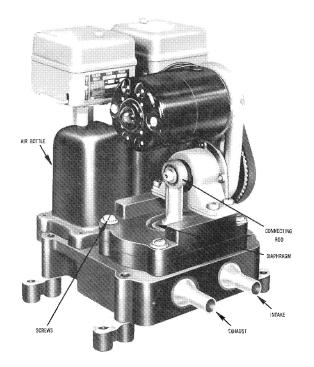


FIGURE 12-B

THE ELECTRICAL SYSTEM IN YOUR AIRSTREAM

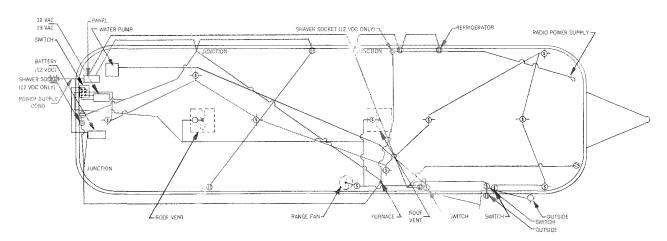


FIGURE 11-A

Your Airstream is equipped with the latest development in trailer electrical systems . . . the exclusive Airstream UNI-VOLT system. The lights and appliances ... even the vent fan, range fan, and furnace air circulator operate from the self-contained battery power without outside hook-up. At a flick of the two master switches when you are hooked up to city power, everything operates automatically on the 110-115 volt AC current. The UNI-VOLT system is made possible through the use of new 12-volt marine light bulbs that give the same light you would expect from regular household bulbs, and a special 2-circuit transformer. Additional 110-115 volt AC convenience outlets are provided for operation of appliances such as TV, etc., when hooked up to city power. A wiring diagram of your Airstream is shown above.

The battery in your Airstream is a Delco which is warranted for 24 months. You will find the warranty in the pocket in the front of this manual. For service or replacement, go to any service station or dealer displaying the Delco sign or look in the classified section of your telephone directory.

As you drive, the battery in your trailer is under constant charge by your car's generator. The battery, your car's wiring and your Airstream's wiring are protected by a series of automatic circuit breakers which trip when a short or current surge occurs and go back into operation automatically when the trouble is corrected.

When you are operating your trailer on 110-115 volt city current, the wiring is protected by circuit breakers which are located in the cupboard under the medicine chest in the bathroom. There are no fuses in either the 12 volt or the 110-115 volt circuits in your Airstream.

WHEN YOU ARE OPERATING YOUR AIRSTREAM SELF-CONTAINED

All that is necessary to operate the UNI-VOLT system on battery power is to:

- 1. Throw both switches in the one-stop service center (see Figure 3) to the "Battery Power" position.
- 2. Throw fan switch on furnace to "12 volt" All 110-volt convenience outlets and the air conditioner, if you have this optional accessory, will now be inoperable.

TO OPERATE WITH CITY POWER

To operate the UNI-VOLT system in your Airstream trailer from 110-115 volt AC city power, the procedure to follow is:

- 1. Throw switches at the one stop service center compartment (see Figure 3) to the "City Power" position.
- 2. Throw fan switch on furnace to "110 volt" position.
- 3. Pull power supply cable out of the storage compartment and plug into city power.

NOTE: Be sure polarity indicator light (located on top of main panel) is off when power supply cable is plugged in.

As long as you are hooked into electrical service that

accepts the three-prong grounded plug, you should not have a problem with polarity. However, in older parks and many other locations you will not be able to tie into three wire grounded service. In this event follow this procedure:

- a. Attach the three-prong plug on your trailer power supply cable to a two-prong adapter. The third conductor line from the adapter has a ground lug. This is your ground line.
- b. Clamp ground line to junction box or other ground such as a water pipe, then insert two-prong plug into the receptacle.
- c. After cord has been connected look at the switch panel in the One Stop Service Center. If the neon light is glowing, pull out the plug, turn over and reinsert. The neon lamp will now be out and the polarity will be correct. Your Airstream electrical system is grounded.

It is necessary to ground the service coming into your Airstream to prevent a possible shock to anyone touching your trailer.

NOTE: Always make certain that the trailer park service is 110-115 volt, not 220V.

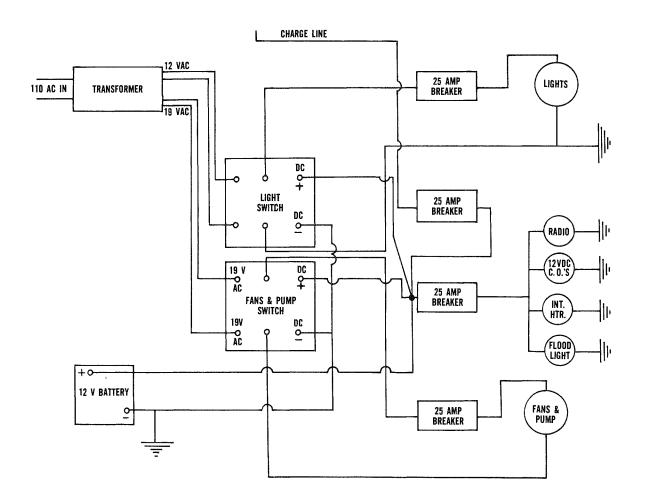


FIGURE 11-B



EXTERIOR MAINTENANCE ON YOUR AIRSTREAM

To keep your Airstream looking like new, it is important to keep the aluminum surface clean. Oils, greases, dust and dirt can be removed by washing with any mild non-abrasive soap or detergent such as those found around the house or those recommended for washing automotive finishes. (Automatic dishwasher detergents generally are too strong and should not be used). Under no circumstances should you attempt to use any of the acid etch cleaners that are available on the market as trailer cleaners. These are very dangerous for an amateur to use and, unless carefully handled, can be harmful to both the user and the trailer.

Cleaning solutions are best applied with a large sponge, soft cotton cloth or with a soft-to-medium bristle brush for stubborn spots. Cleaning should be followed by rinsing with clear water, taking care to rinse all detergent from cracks, grooves and crevices. Best results will be obtained by drying the surface with a chamois or soft cloth to prevent spotting or streaking. Always be careful to clean your Airstream in the shade or on a cloudy day and that the aluminum skin is not hot.

After cleaning and drying, a good grade of nonabrasive automotive paste or liquid wax will greatly increase the life of the finish, maintain a uniform overall appearance, protect the finish from minor scratches and abrasions, and make later cleaning and maintenance less frequent, less time consuming and less expensive.

Wax coatings should normally be applied every three to six months. They are best applied by hand but a soft, light-pressure mechanical buffer can be used if great caution is taken. Even non-abrasive waxes may cause surface marks if heavily buffed with high-pressure mechanical buffing equipment. The life of the wax coating is dependent on the degree and severity of exposure and maintenance betwen waxings. To get the longest life from wax coatings, excess grime and soil should be washed as often as needed with clean, cool water and the surface dried with a damp chamois or cloth. A protective wax coating is particularly important in seaboard localities where the finish is exposed to salt air, and in industrial areas where the finish is exposed to industrial waste fallout.

It is important to remove sap, seeds, gum and resin as soon as possible after they appear by washing and rewaxing. Sunlight and time will bake harden these materials so they may become ingrained into the actual finish of the aluminum, making them almost impossible to remove without heavy buffing.

If your trailer becomes exposed to unusually severe and corrosive atmospheric or service conditions, or has received improper or little maintenance, the aluminum may oxidize. This oxidization appears either visibly, as a white powder in very small granules, or can be felt as a roughness on the surface. To clean your Airstream trailer after oxidization has taken place, the following procedure is recommended:

- Wash your trailer with a good detergent using moderately hot water. Remove all dirt, mud and as much of the road asphalt as possible. If asphalt remains on the trailer after washing, use a small amount of kerosene on a rag and wipe the spots individually, being careful not to scratch the aluminum.
- 2. Use a ready made aluminum cleaning preparation such as those designed for use on aircraft. One that has been found to be satisfactory is Met-All. Use a fairly large, soft cloth spread with some Met-All and rub lengthwise on the trailer or parallel with the grain of the aluminum (you will be able to determine the grain of the aluminum by looking closely at each panel). Do one complete sheet or section at a time.
- 3. Continue to rub the Met-All paste on the sheet after it has picked up a black color, which indicates that oxidization is being removed. Do not allow the rag to become caked or hard. Use either a clean rag or keep turning the rag as long as it is usable. When a cake of oxidized aluminum paste develops it is possible, with continued rubbing, to scratch the metal surface.
- 4. After completing the instructions under paragraph 3, use a soft, clean cloth that has been dusted with ordinary white wheat flour and buff off by hand the excess material that has been left on the sheet. (For extremely tough jobs it may be necessary to do a complete job twice, except that the second time it is not necessary to wash the trailer with detergent).
- 5. The use of a buffer is *not* recommended except in the hands of a thoroughly experienced person (if not expertly used, the buffer will leave

a pattern on the aluminum surface.)

Glass Wax (made by Johnson) has been found to be very useful in removing the last marks made in rubbing off the oxidization. After it is thoroughly clean, the entire surface should be rewaxed.

If your Airstream has been protected by the optional lacquer finish applied at the factory, it will have on it an impervious film which should afford years of satisfactory service. As with any high quality finish, however, damage may occur if strong solvents or abrasive cleaners are used to remove road stains such as asphalt or insects. If use of solvents is necessary to remove these materials, the areas affected should be wiped with a good grade lacquer finish and touched up with a spray bomb of clear acrilic lacquer. If through the years the protective lacquer film is removed in extensive areas due to abrasion or highly corrosive atmospheres, a non uniform appearance may result due to the differential oxidization of the underlying aluminum. Under these circumstances it is best to remove all lacquer with a good grade lacquer solvent and repolish the entire trailer.

CHAPTER 15

INTERIOR MAINTENANCE

The interior of your Airstream is designed to be as trouble and maintenance-free as is possible. Following these tips will help maintain the interior of your Airstream sparkling new:

THE ZOLATONE INTERIOR WALL FINISH

An occasional washing with mild soap is all that is ever necessary to maintain the Zolatone interior finish of your Airstream. It is a plastic surface designed to last the life of your trailer. Although soaps will not harm Zolatone, avoid using detergents as they can cause it to dry and flake.

INTERIOR WOODWORK

Always use a mild soap when washing the woodwork in your Airstream. Never use a detergent as a detergent may attack wood and damage the beautiful finish. Furniture wax such as Pride can be used to both clean and protect the finish.

DRAPES & UPHOLSTERY

When storing your trailer it is a good idea to protect the upholstery from fading rays of the sun by putting aluminum foil between the window and the screen.

FORMICA WORK SURFACES

The Formica work surfaces in your Airstream resist alcohol, fruit stains, scratches, acid, household alkali and heat up to 275°F. Waxing will help preserve the luster. Never use abrasive cleaners or use the formica surface for slicing or cutting. Protect from hot vessels.

PLASTIC BASIN AND TUB

The lavatory basin and tub in your Airstream are made of special, long-wearing plastic for light weight, high strength, and long life. When cleaning, use soap or detergent only — never use scouring powder.

WINTERIZING YOUR AIRSTREAM

If you will be storing your trailer for the winter in subfreezing weather, it is important to guard against damage in the hot and cold water systems; the waste drain system including the traps; septic tank; and the water heater. To completely winterize your Airstream follow this procedure:

- 1. Level the trailer from side-to-side and from front-to-rear. Open all the faucets on the inside and remove the hand filler cap.
- 2. Open all drain valves. There are three which are located under the left bed or in the left rear wardrobe.
- 3. While the water is draining from the system, go inside and open and close the toilet flushing valve. There is great danger from freezing if water remains in this valve.
- 4. Pour about a cup of kerosene into the lavatory and sink drains to prevent freezing water in the traps, or drain them completely. *Do not use anti-freeze*.
- 5. Pour about a cup of kerosene into the shower

- or tub drain tap. (There is no effective way of draining it). Do not use anti-freeze in trap.
- 6. Be sure to open the septic tank drain valve and drain the septic tank thoroughly (this is very important as the sewage in the septic tank, if frozen, could seriously damage the tank).
- 7. Lower the front of the trailer as far as the jack will allow and see if the water will continue to drain. Then crank the jack up as high as it will go and let any water remaining drain out.
- 8. Open all faucets inside the trailer.
- 9. Remove the cover of the water purifier if your trailer is so equipped and drain purifier.
- 10. Turn lever on water pump pressure switch to "OFF" position.
- 11. Disconnect Inlet and Outlet connections and turn pump by hand until all water is expelled from the unit.
- 12. Make certain that the battery in your trailer is up to charge to prevent it from freezing, or remove it for storage where it cannot freeze.

THE RUNNING GEAR (AXLES, WHEELS, BRAKES) AND MAINTENANCE

MAINTENANCE GUIDE

Item	Every 1,000 Miles	Every 5,000 Miles	Every 10,000 Miles	Procedure	
Battery	Χ			Check water level—fill with distilled water	
		1-10-1-10-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1		only.	
Smoke Hood Fan	Х			Clean blades	
Smoke Hood Filter	X			Wash	
Hitch Ball Latch	Χ			Lubricate by coating with engine motor oil.	
Hitch Jack	X			Lubricate with light household oil (put oil	
				can spout up under handle and allow oil	
				to run down post.	
Window Operators/Slide	X			Lubricate with light household oil.	
LPG Hold Down Screw	Х			Lubricate with light household oil.	
Entrance Door Hinge	X			Lubricate with light household oil.	
Roof Vent Elevator Screws	X			Lubricate with light household oil.	
All Exterior Door Locks	X			Lubricate by shooting in dry graphic.	
Strike pocket on					
Exterior Door	X			Coat with paraffin.	
Wheel Bearings			X	Clean, repack, and adjust.	
Brakes			Χ	Inspect and adjust.	
Tires	Х			Inspect for foreign objects. Check pres- sure (60 psi except the Bambi II which is 40 psi).	
Tires		X		Cross-switch.	
Water Pump		X		Check for wear and proper tension.	

Your Airstream is without a doubt the finest engineered travel trailer ever to be mass produced. Every step of the design and the choice of every component has been to give you thousands of miles of trouble-free operation. By following this minimum maintenance schedule you will enjoy all of the pleasure you dream of from your trailer... and more.

SEASONAL CHECK-UPS

Every fall and winter, and after any long storage, all of the gas appliances should be checked, cleaned and adjusted to insure safe and care-free operation. See chapters on individual appliances in this manual for maintenance procedures or have your Airstream dealer perform this "preventative maintenance" for you.

THE DURA-TORQUE AXLE IN YOUR AIRSTREAM

The Dura-Torque axle in your Airstream has been referred to by experienced trailerites as "the greatest thing that has happened to trailers since they invented the wheel." The Dura-Torque axle gives a much finer ride than the conventional axle and spring, and by elimination of the great number of parts, eliminates

sources of maintenance problems. The Dura-Torque axle is designed to last the life of your trailer without service except to the wheel bearings.

WARNING!

Under no circumstance, ever allow anyone to weld on the Dura-Torque axle (such as in mounting skids or welding in the area of the axle where the heat may be transferred to the axle). The heat generated by welding will destroy the rubber pads and cause failure of the axle.

One of the bonuses that result from having independent dura-torque suspension on tandem model Airstreams is the ease with which a flat tire may be changed. On a tandem trailer, to change one of the wheels it is necessary only to drive the remaining wheel on the same side up on a block about 4 inches thickness. The wheel with the flat tire will then clear the ground to a point where it is possible to remove it and replace it without the use of a jack. If a spare is not carried, it is quite possible to drive the unit for some distance on 3 wheels only.

THE KELSEY-HAYES ELECTRIC BRAKES ON YOUR AIRSTREAM

The Kelsey-Hayes 2-shoe adjustable brakes on your airstream are the finest electric brakes available on the market. They are operated by the 12-volt current on your car battery and can be hooked-up so that you have an integral system with your car brake.

The number one cause of trouble with trailer brakes is improper installation in the tow car. To prevent problems and insure satisfactory braking action it is necessary that you install a Kelsey-Hayes controller and a Kelsey-Hayes variable resistor in line with the brake controller in your car. Do not attempt to use any other brand.

Kelsey-Hayes publishes an excellent brake manual, a copy of which is enclosed in the warranty pocket in the front of this manual. It is suggested that you read it and follow the instructions completely.

To adjust your Kelsey-Hayes brakes is quite simple following this procedure:

- 1. Remove the small rubber plug at the base of the backing plate.
- 2. Use an old style Chevrolet brake adjusting tool or a screwdriver that has been heated and bent to a 90° angle.
- 3. Jack the wheel up so you can spin it by hand; tighten the brakes, (using the previously mentioned tool) until the wheel is locked; back off until you have a free spinning wheel (which will be approximately 15 notches.)
- 4. Repeat this operation with all of the other wheels on your trailer.

THE TIRES ON YOUR AIRSTREAM

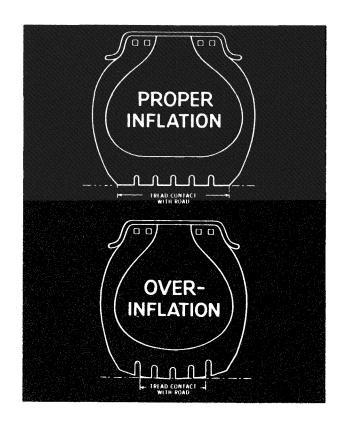
Your Airstream is equipped at the factory with Goodyear 7:00x15 travel trailer tires (Bambi II has 7:50x14 tubeless). The guarantee on the tires is in the warranty pocket in the front of this manual. Your Airstream dealer cannot make adjustments on these tires — they can be made by any Goodyear dealer. It is suggested that you contact your Airstream dealer to get the name of the nearest Goodyear dealer who maintains a stock of tires for your Airstream. When you are on the road, if you have any problems with your tires, check in the

classified pages of the telephone directory for the nearest Goodyear dealer. The following rules will help you get top performance and maximum life from your tires:

- 1. Always check air pressure in your tires before starting on a trip and when the tires are cool. Be sure you always maintain the correct pressure when cool but never "bleed" air out after you have been driving or when the tires are hot. The tires are designed to compensate for the higher pressures that will be encountered as they are driven and "bleeding" out air could result in under-inflation when they have cooled. The proper pressure for tires as supplied with your Airstream 7:00 x 15) is 60 psi (except the Bambi II which is 40 psi). Make sure valve cores and valve caps are tight to prevent loss of air.
- 2. When parked between trips, maintain recommended air pressure in all tires at all times.
- 3. Whenever possible, park in shaded areas so that tires are not exposed to the direct rays of the sun.
- 4. If parking for extended periods of time, put your trailer on blocks so that tires do not touch the ground. If local parking regulations permit, and facilities are available, remove tires and store in dry, cool enclosure.

An over-inflated tire is weak and will wear more quickly than a properly inflated tire. When tires are over-inflated, a smaller portion of the tread is in contact with the road, reducing its ability to absorb road shocks and inviting blowouts.

Under-inflation always causes rapid tread wear and often causes premature failure. In under-inflation, as in over-inflation, only part of the tread is in contact with the road. (see illustration). Tires will wear abnormally and rapidly, with most of the wear taking place on the outer edges of the tread. Excessive heat builds up in under-inflated tires causing structural damage to the tire with the resultant danger of failure. The tires on your Airstream should be rotated regularly every 5,000 miles. If you carry a spare include the spare in the rotation. See illustration for recommended switching procedure.



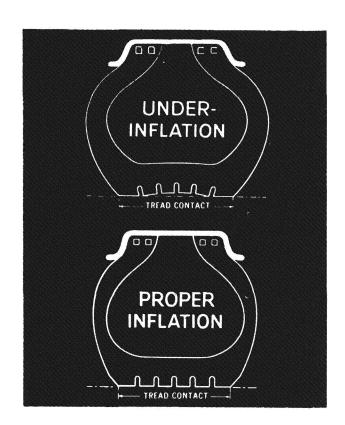


FIGURE 17-A FIGURE 17-B

